INSTRUCTIONS FOR PERFORMING SOCCER GOAL ANCHOR TEST

1. Verify goal has been assembled according to manufacturer's instructions.

2. Inspect goal for damage, broken parts, and loose hardware. Replace any broken parts and be sure all hardware is tightened properly before performing test.

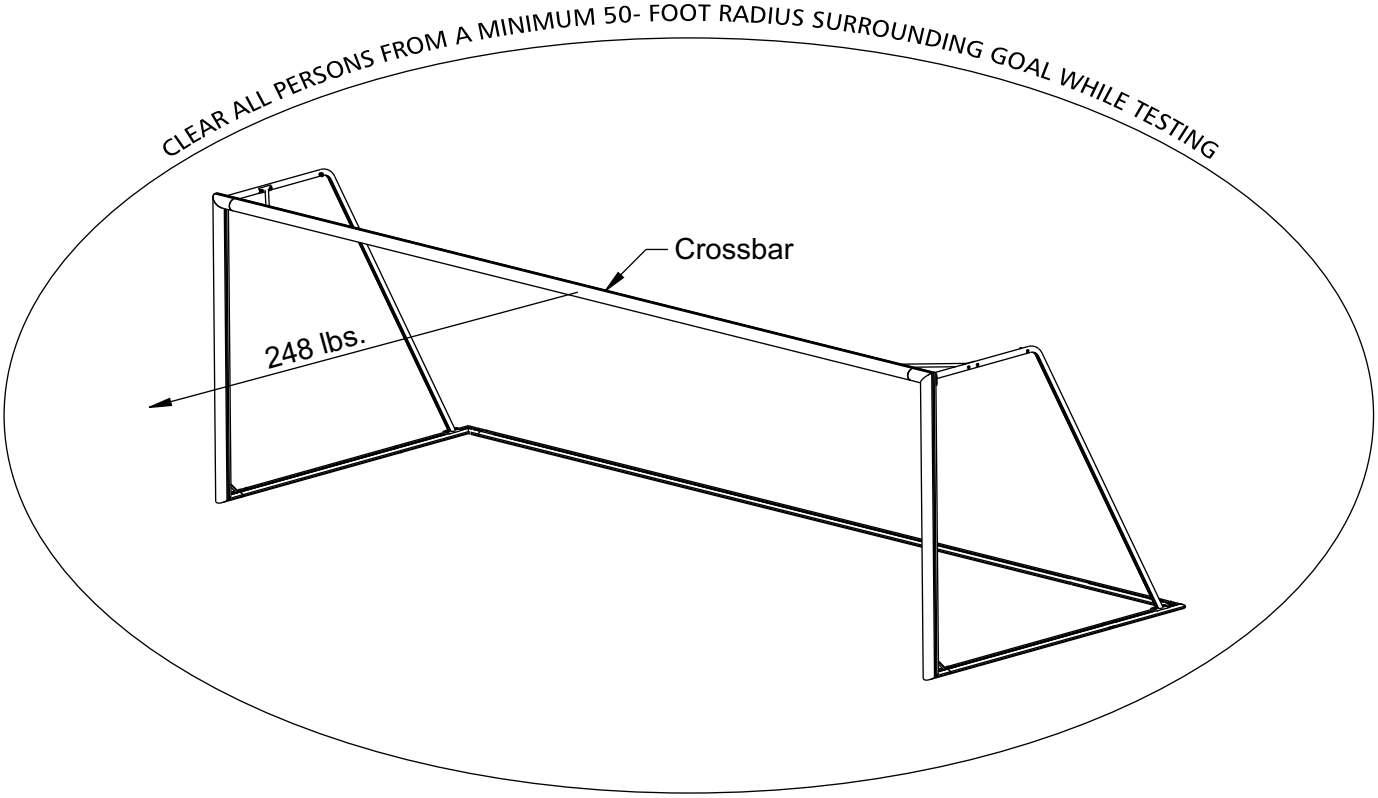
3. Anchor goal in accordance with manufacturer's instructions. If using counterbalance weight, be sure the correct amount is being used.

4. Clear all persons from a minimum 50 foot radius surrounding the goal.

5. Verify goal is attached to anchors according to instruction.

6. Apply a horizontal pull force of 248 lbs. to the center of the crossbar for 60 - 70 seconds. Full safety precautions must be taken while performing test.

7. If goal overturns during application of force or does not return to an upright position after removing force, an alternate anchoring system must be used.



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⚠WARNING IMPORTANT GOAL SAFETY INSTRUCTIONS
READ CAREFULLY

- Check for structural integrity and proper connecting hardware before every use. Replace damaged or missing parts or fasteners immediately.
- Safety/Warning labels must be clearly visible.
- Securely anchor movable soccer goals at ALL times.
- Always instruct players, managers, coaches, trainers, teachers, maintenance workers and all other personnel who might come in contact with the goal about safe handling of and potential dangers associated with movable soccer goals.
- Always exercise extreme caution when moving goals and provide adequate manpower to move goals of varied sizes and weights. Movable soccer goals should only be moved by authorized personnel.
- NEVER allow anyone to climb on the net or goal framework.
- Movable soccer goals should only be used on LEVEL fields, NEVER on a slope or hill area.
- Remove nets when goals are not in use.
- Most tip-over injuries occur when goals are unattended. Anchor or chain one goal to another or to nearby fence posts, dugouts, or any other similar sturdy fixture when not in use. If this is not practical, store movable soccer goals in a place where children cannot have access to them.
- Fully disassemble goals for seasonal storage.

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Anchor Weight Requirements

Goal Model	Description	Weight (lbs.)	Bag Quantity
Current Models			
2B9006	8' X 24' Pro Premier Competition	240	6
2B2001	8' X 24' Pro European Match	240	6
2B2406SW	8' X 24' International Portable Match	240	6
2B3406	8' X 24' Evolution - 4-3/8" Round	240	6
2B3806	8' X 24' Fusion	240	6
2B3906	8' X 24' Fusion 120	240	6
2B3916	8' X 24' Fusion Pro	240	6
2B11	8' X 24' Fusion Max	240	6
2B3006	8' X 24' Deluxe Euro Club	240	6
2B5006	8' X 24' Academy	240	6
2B3805	7' X 21' Fusion	240	6
2B3005	7' X 21' Deluxe Euro Club	240	6
2B5005	7' X 21' Academy	240	6
2B3804	6-1/2' X 18-1/2' Fusion	240	6
2B3004	6-1/2' X 18-1/2' Deluxe Euro Club	240	6
2B5004**	6-1/2' X 18-1/2' Academy	120	3
2B3003	6-1/2' X 12' Deluxe Euro Club	240	6
2B5003**	6-1/2' X 12' Academy	120	3
2B3002**	4-1/2' X 9' Deluxe Euro Club	120	3
2B5002**	4-1/2' X 9' Academy	120	3
2B3001**	4' X 6' Deluxe Euro Club	120	3
2B5001**	4' X 6' Academy	120	3
2B6001**	3' X 4' Academy Training	120	3
2B3000**	3' X 4' Deluxe Euro Club	120	3
2B3024	3' X 24' Finishing Goal	240	6
Discontinued Models			
2B3306	8' X 24' Evolution - 4" X 5" Elliptical	240	6
2B3506	8' X 24' Evolution - 4" Square	240	6
2B3706	8' X 24' High School Match Play	240	6
2B9004	6-1/2' X 18-1/2' Pro Premier Comp.	240	6

Goal Model	Description	Weight (lbs.)	Bag Quantity
Canadian Models			
25B05	8' X 24' Pro European Match	240	6
25B3858	5' X 8" Fusion	240	6
25B38616	6' X 16" Fusion	240	6
25B38618	6' X 18" Fusion	240	6
25B386512	6-1/2' X 12" Fusion	240	6
25B386518	6-1/2' X 18" Fusion	240	6
Discontinued Canadian Models			
25B06	8' X 24' Evolution - 4" X 5" Elliptical	240	6
25B14**	5' X 8' Deluxe Euro Club	120	3
25B15	6' X 16' Deluxe Euro Club	240	6
25B16	6-1/2' X 18' Pro European Match	240	6
25B18	6-1/2' X 18' Pro European Match	240	6
25B301	6-1/2' X 18' Junior Evolution	240	6
25B302	6-1/2' X 18' Jr. Evolution - Montreal	240	6
25B303	6-1/2' X 18-1/2' Junior Evolution	240	6
25B304	6-1/2' X 12' Junior Evolution	240	6
25B6104**	6' X 18' Kwik Goal	80	2
25B6204	6' X 18' Deluxe Euro Club	240	6
25B6304	6' X 18' Junior Evolution	240	6
25B6901**	5' X 8' Hybrid Goal	80	2
25B704	6-1/2' X 18' Deluxe Euro Club	240	6

Notes:

1) Above listed weights are accurate only if goal is outfitted with all equipment supplied with goal and has been assembled in accordance with manufacturer's instructions.
2) Weight must be placed as close to rear corners of goal as possible and evenly distributed between the left and the right sides.
3) Weights listed above are sufficient for goal to pass anchored goal testing requirements of ASTM F2950.
4) Goals with “SW” suffix use the same weight requirement. Example 2B2001SW = 2B2001

** Goals are excused from the anchored goal testing requirements of ASTM F2950. Weights listed are Kwik Goal recommendations to stabilize goals for normal use.

Go to Kwikgoal.com for additional product information.