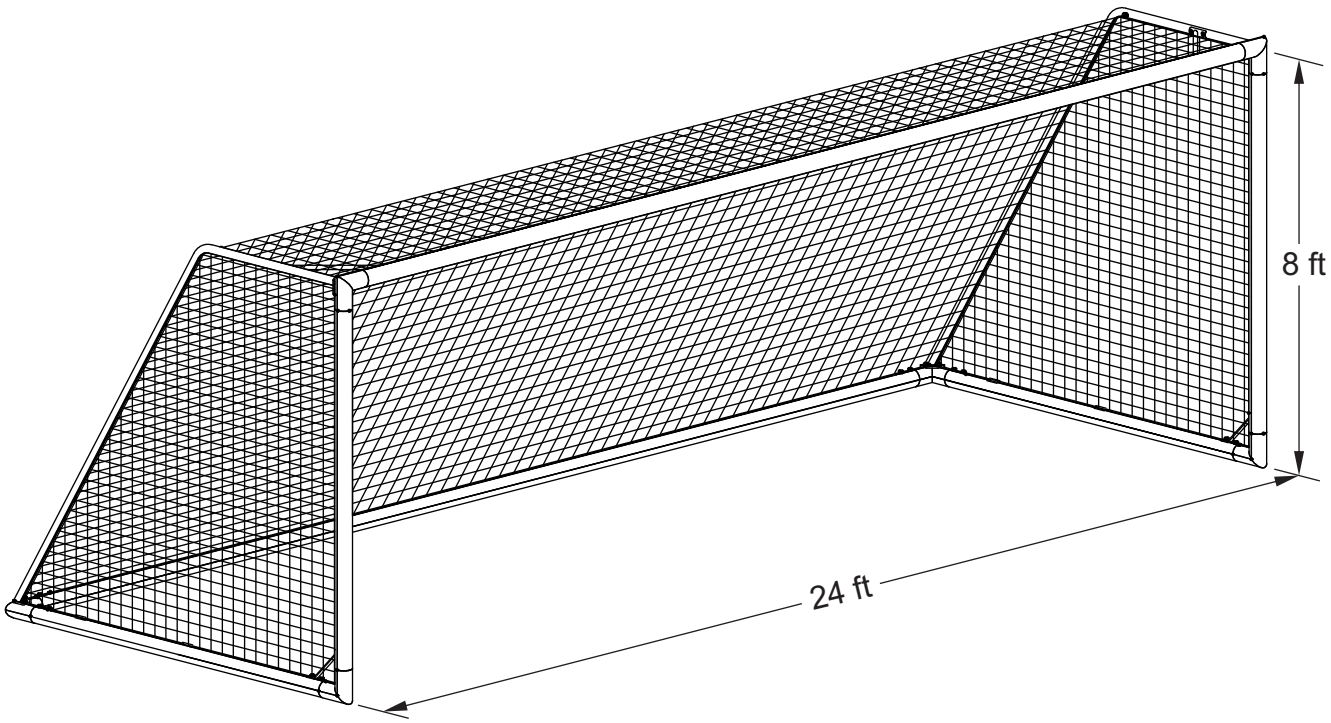
ASSEMBLY INSTRUCTIONS FOR 2B11 & 2B11SW FUSION MAX® GOAL

1. Unpack all parts and check for damage that may have occurred during shipping. If damage has occurred, notify Kwik Goal immediately. Lay out all parts. Remove all cardboard and packaging immediately. Wet or damp packaging may damage contents.

2. Read through entire instruction before beginning assembly and installation.

NOTE: Components may be packaged in one or more additional boxes.



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800-531-4252 Kwikgoal.com
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⚠WARNING IMPORTANT GOAL SAFETY INSTRUCTIONS
READ CAREFULLY

- Check for structural integrity and proper connecting hardware before every use. Replace damaged or missing parts or fasteners immediately.
- Safety/Warning labels must be clearly visible.
- Securely anchor movable soccer goals at ALL times.
- Always instruct players, managers, coaches, trainers, teachers, maintenance workers and all other personnel who might come in contact with the goal about safe handling of and potential dangers associated with movable soccer goals.
- Always exercise extreme caution when moving goals and provide adequate manpower to move goals of varied sizes and weights. Movable soccer goals should only be moved by authorized personnel.
- NEVER allow anyone to climb on the net or goal framework.
- Movable soccer goals should only be used on LEVEL fields, NEVER on a slope or hill area.
- Remove nets when goals are not in use.
- Most tip-over injuries occur when goals are unattended. Anchor or chain one goal to another or to nearby fence posts, dugouts, or any other similar sturdy fixture when not in use. If this is not practical, store movable soccer goals in a place where children cannot have access to them.
- Fully disassemble goals for seasonal storage.

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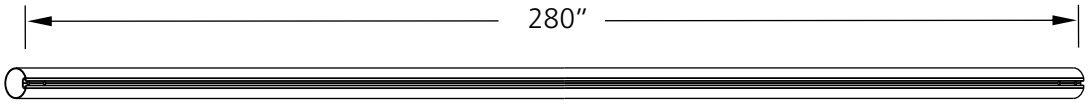
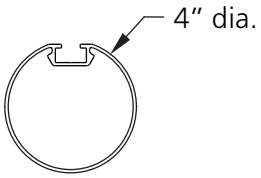
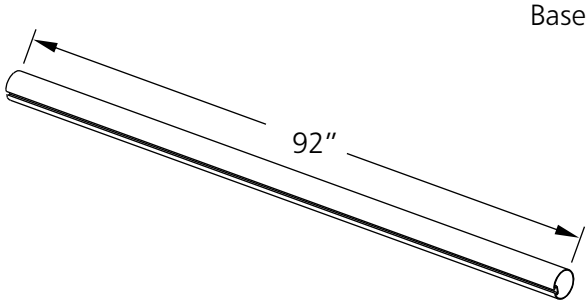
Crossbar (2)
(Part# UZ987)



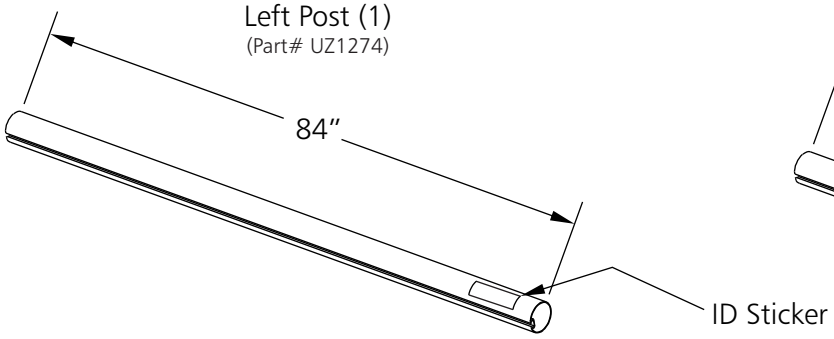


Base (2)

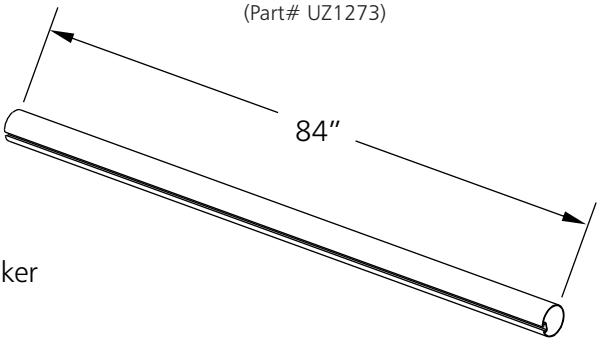


Part#	Goal#
UZ1275	2B11
UZ1476	2B11SW

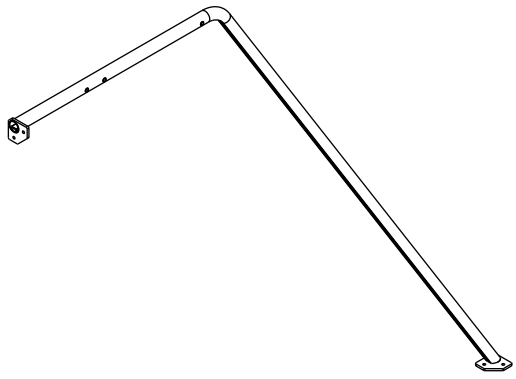
Left Post (1)
(Part# UZ1274)



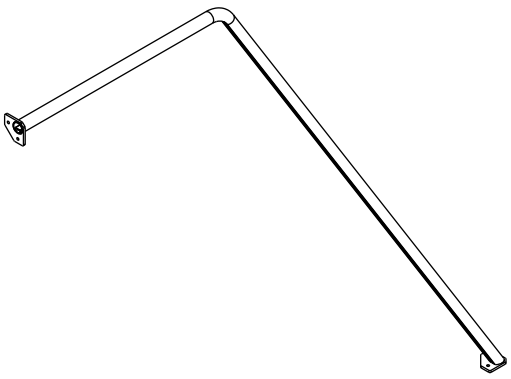
Right Post (1)
(Part# UZ1273)



Left Backdrop (1)
(Part# UZ1699)



Right Backdrop (1)
(Part# UZ1700)



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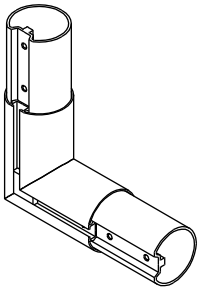
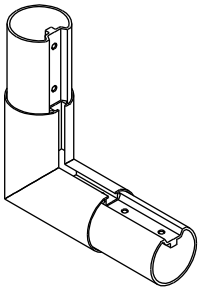
NZ470 Rev. 07/16/26

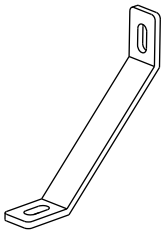
Crossbar Corner (4)
(Part# UZ989)



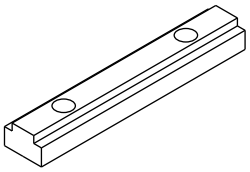
Post Corner (2)
(Part# UZ998)



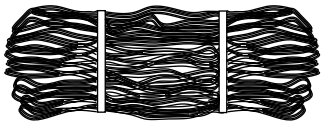
Post Brace (2)
(Part# UZ737)



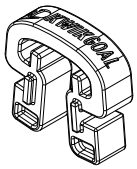
Channel Spacer (12)
(Part# UZ812)



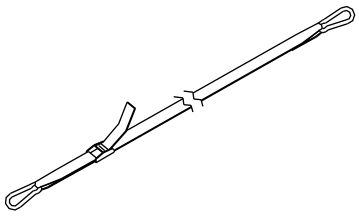
Net (1)
(Part# 3B1126)



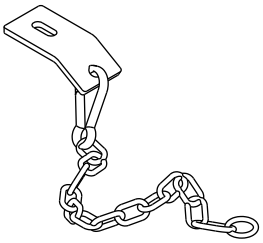
Net Clip (80)
(Part# 10B3101 Pack of 100)



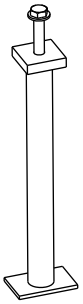
Net Strap (1)
(Part# 10B4406 Pack of 2)



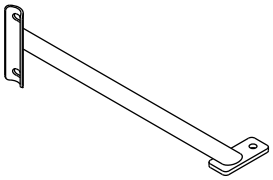
Chain (4)
w/ Snap Link & Anchor Plate
(Part# UZ846)



Ground Anchor (4)
(Part# 10B103 Pack of 4)



Backdrop Brace (2)
(Part# UZ953 Pack of 2)



Hardware

Note: Hardware may be packaged separately in one or more boxes. Open all packages before beginning assembly.

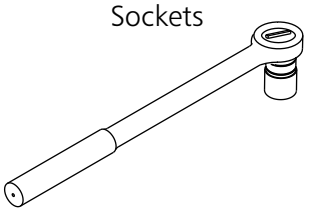
3/8" x 1-3/4" Hex Bolt (Part# TZ227)	(24)
3/8" x 1" Hex Bolt (Part# TZ290)	(8)
3/8" x 7/8" Hex Bolt (Part# TZ249)	(6)
3/8" Lock Washer (Part# TZ65)	(38)
3/8" Flat Washer (Part# TZ60)	(38)
3/8" Square Nut (Part# TZ247)	(14)
5/16" x 1" Hex Bolt (Part# TZ121)	(4)
5/16" Eyebolt (Part# TZ120)	(2)
5/16" Flat Washer (Part# TZ269)	(4)
5/16" Lock Washer (Part# TZ122)	(4)

Assembly Tools Required

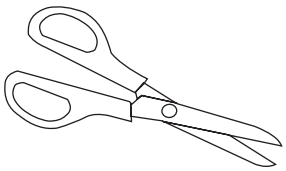
1/2", 9/16" & 3/4" Wrenches

AND

Ratchet with 1/2", 9/16" & 3/4" Sockets



Scissors



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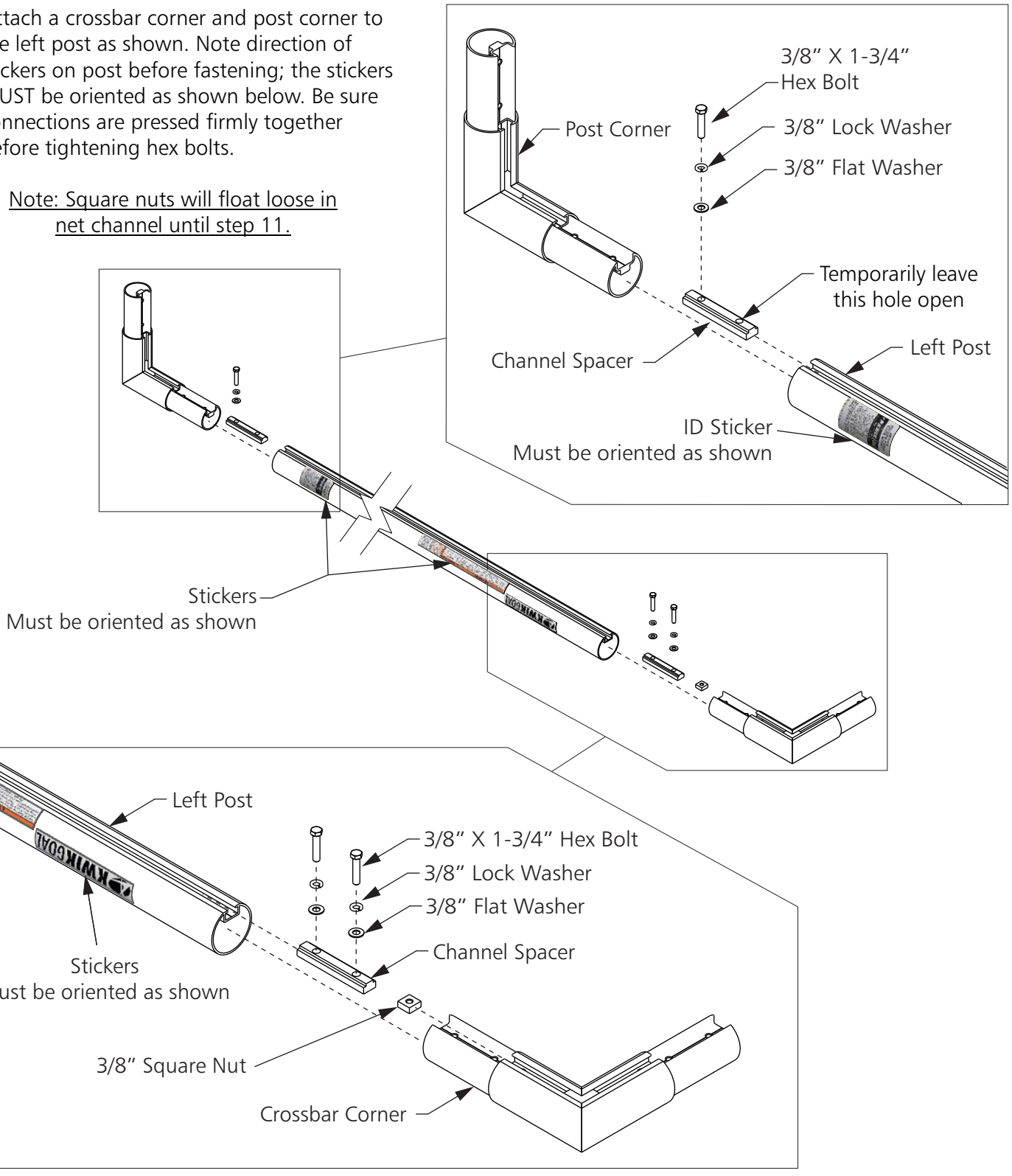
3. Attach a crossbar corner and post corner to the left post as shown. Note direction of stickers on post before fastening; the stickers MUST be oriented as shown below. Be sure connections are pressed firmly together before tightening hex bolts.

Note: Square nuts will float loose in net channel until step 11.



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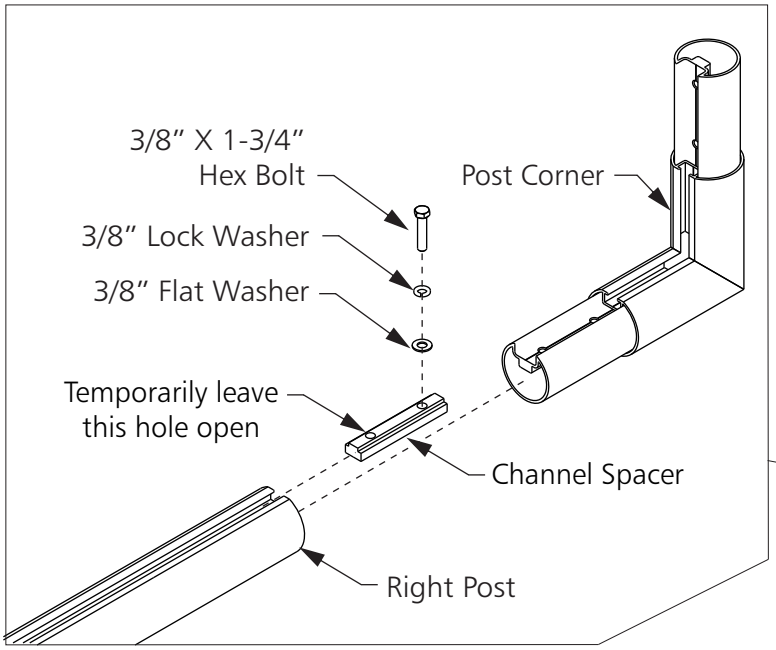
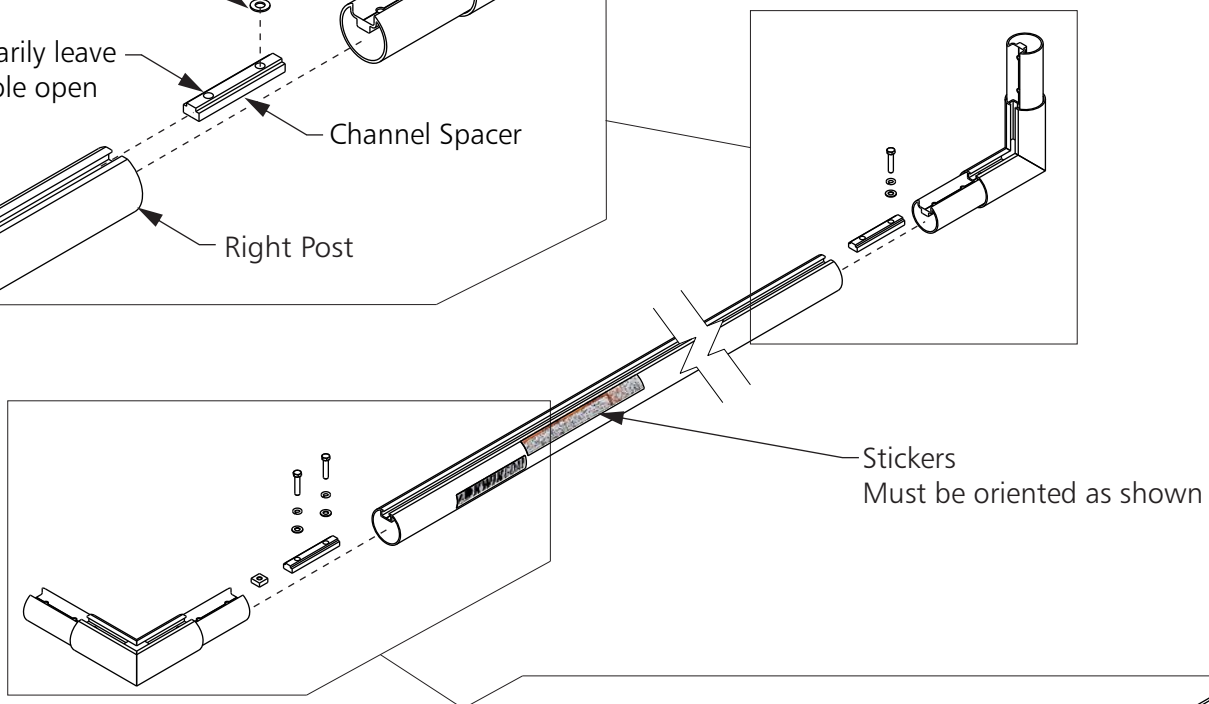
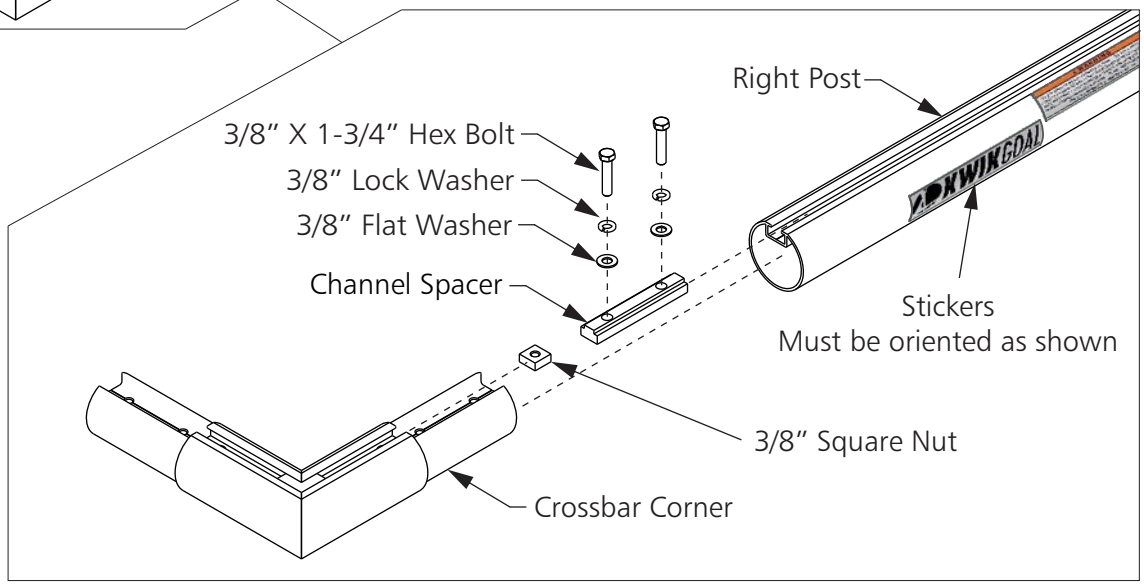


4. Attach a crossbar corner and post corner to the right post as shown. Note direction of stickers on post before fastening; the stickers MUST be oriented as shown below. Be sure connections are pressed firmly together before tightening hex bolts.

Note: Square nuts will float loose in net channel until step 11.





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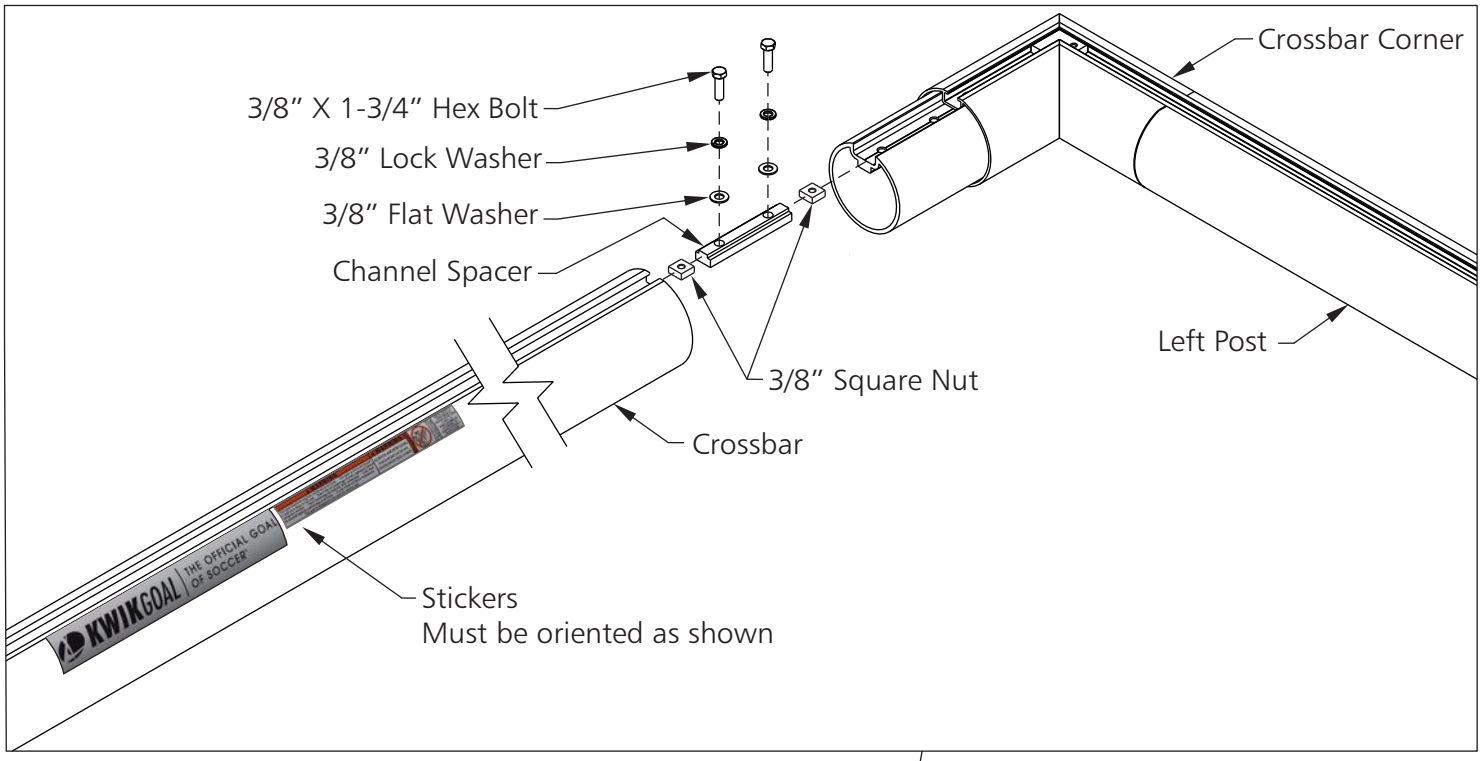
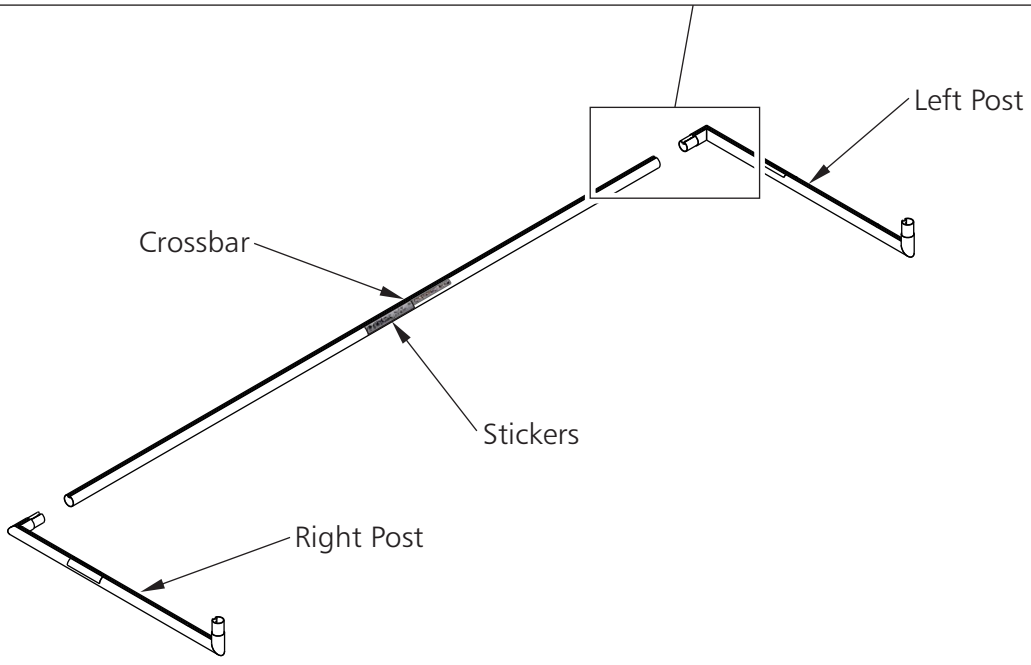
5. Assemble posts to crossbar. Stickers must be oriented as shown. Be sure connections are pressed firmly together before tightening hex bolts.

NOTE: Square nuts will float loose in net channel until step 11.





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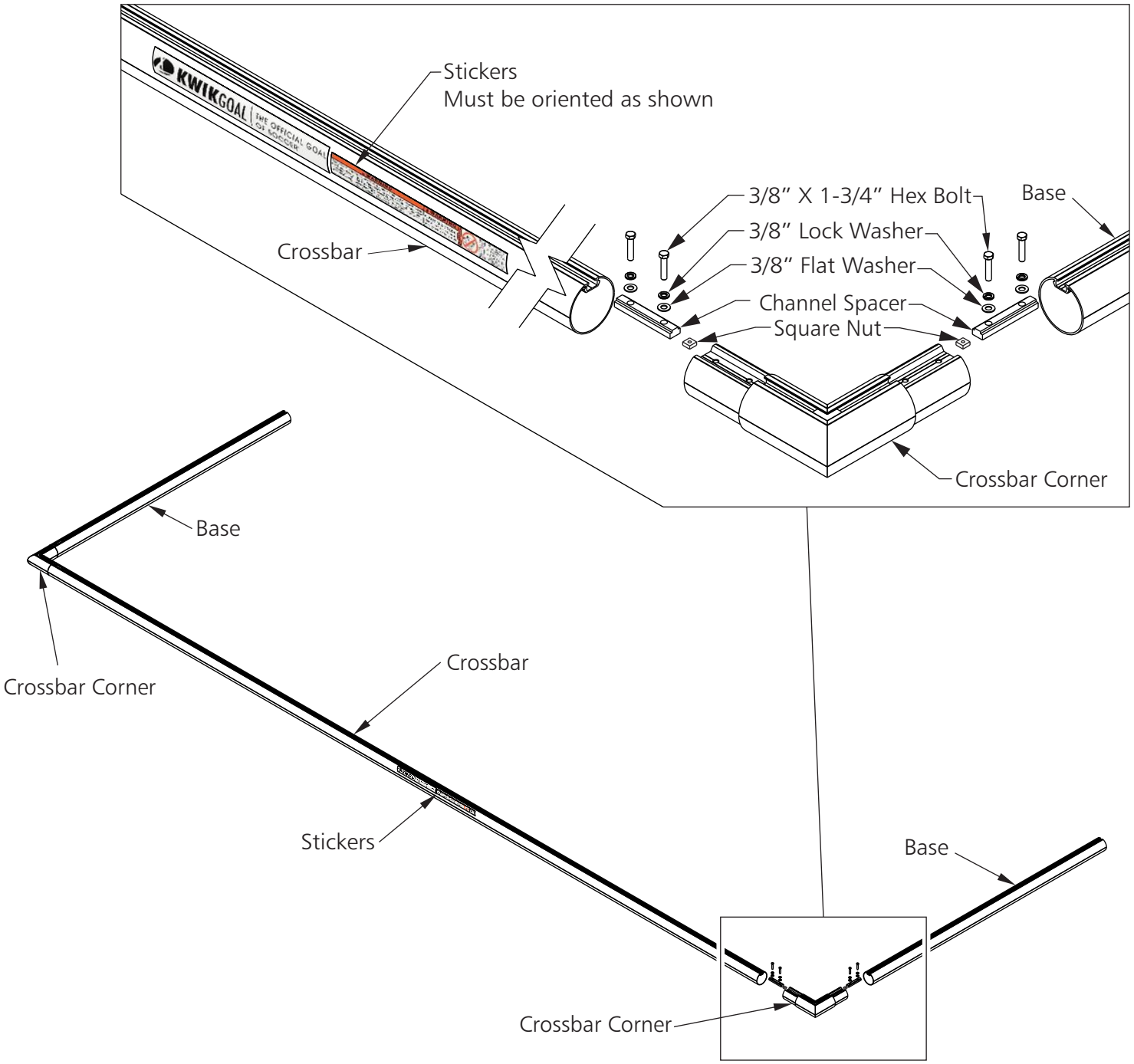
6. Assemble bases to crossbar. Stickers must be oriented as shown. Be sure connections are pressed firmly together before tightening hex bolts.



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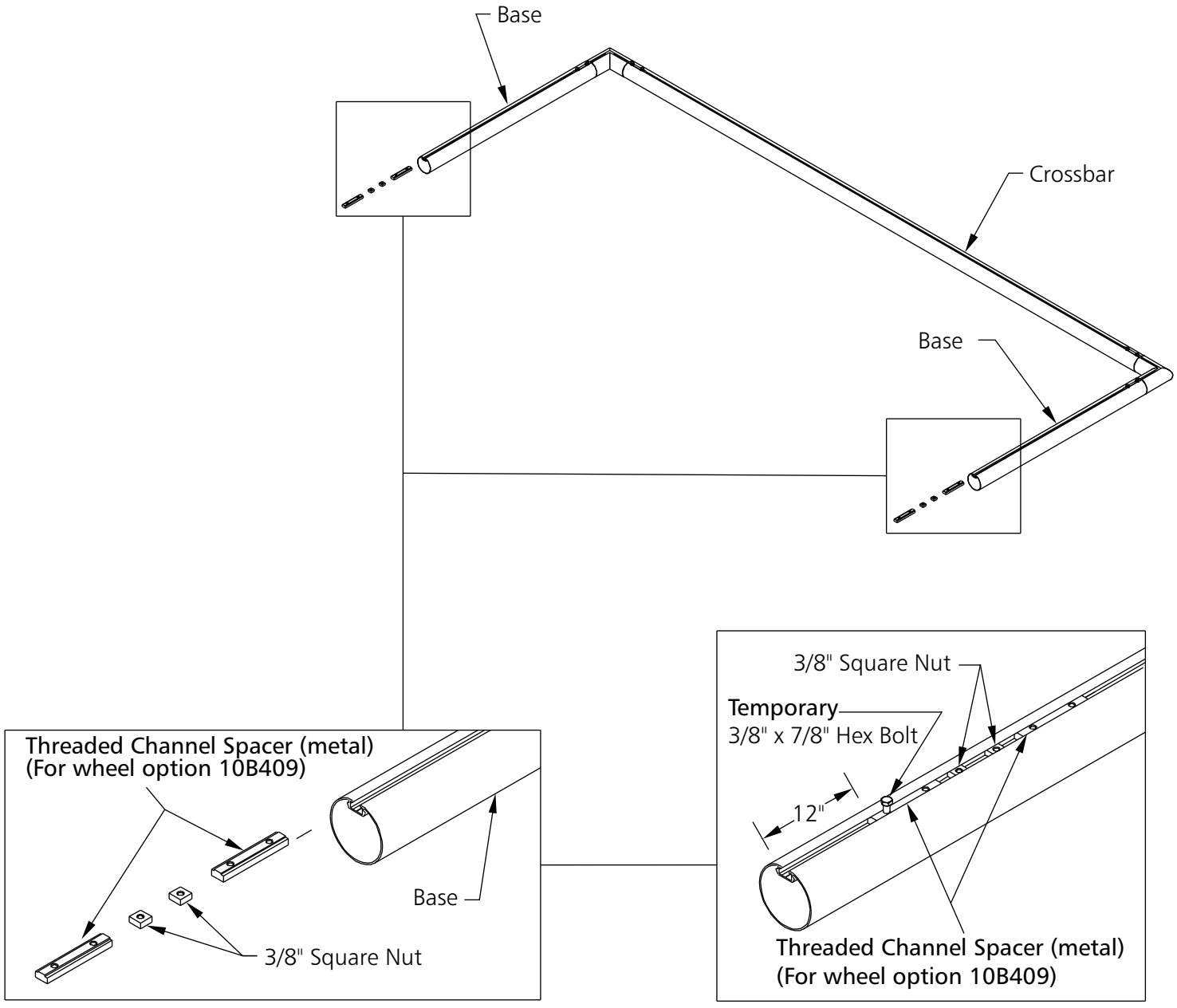
7. 2B11SW - skip to step 9. All other goals continue to step 8.

8. Insert two 3/8" square nuts and optional wheel hardware into each base. **Note: If installing optional wheels (model# 10B409), insert two threaded channel spacers (metal) from wheel option package.** Omit if wheel option has not been purchased. Temporarily install a 3/8" x 7/8" hex bolt to keep hardware from sliding out of channel. If not using threaded channel spacers, install bolt in 3/8" square nut. Tighten bolt hand tight.



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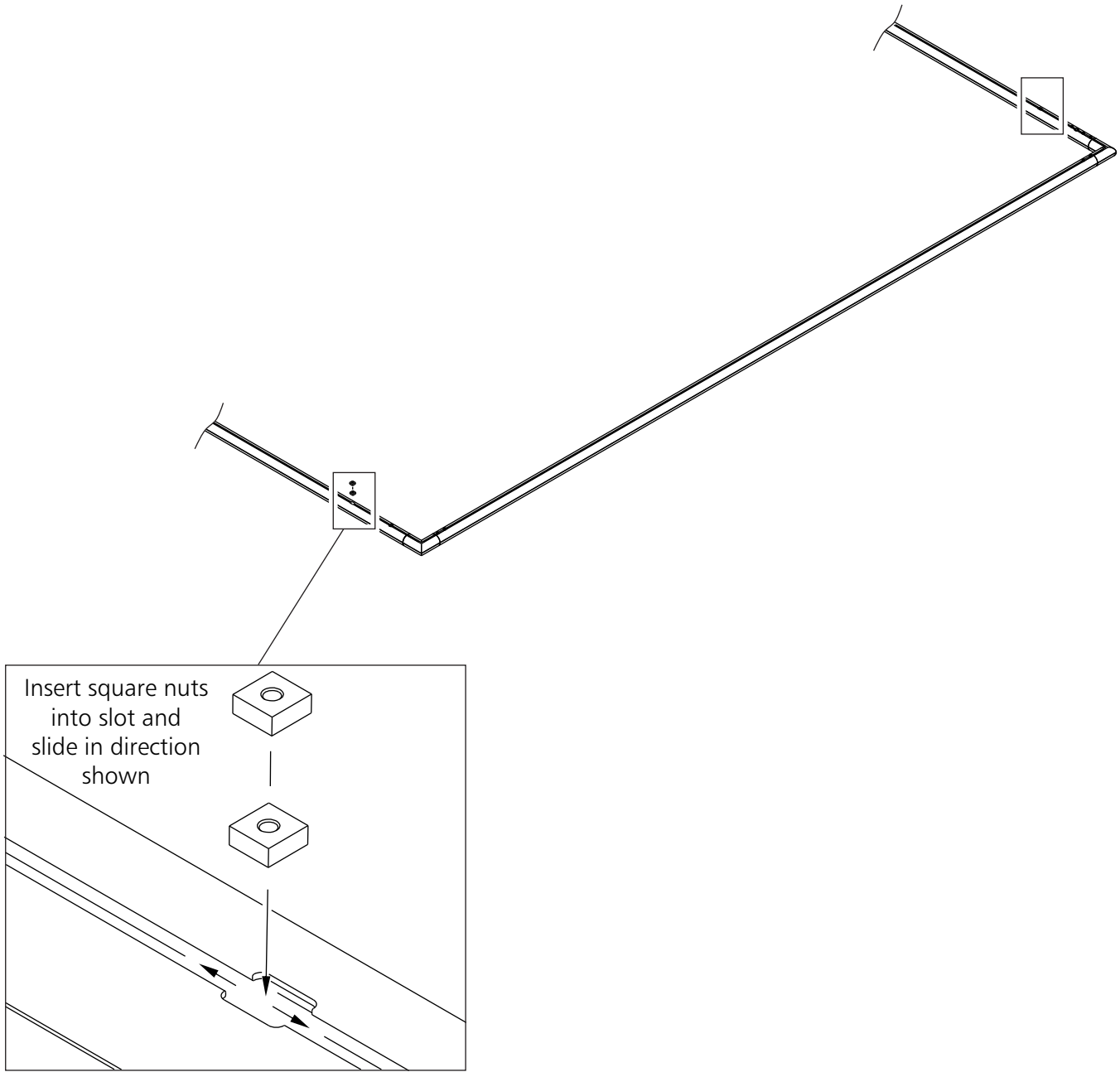
9. <u>2B11SW ONLY</u>
   Insert two 3/8" square nuts into left base and right base at locations shown.



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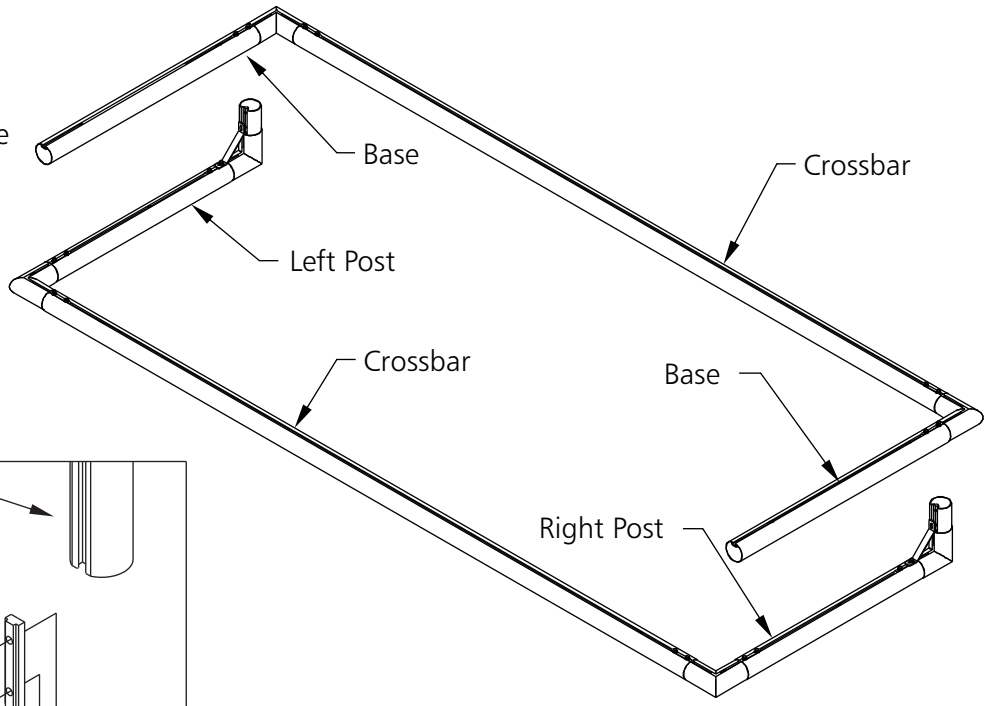
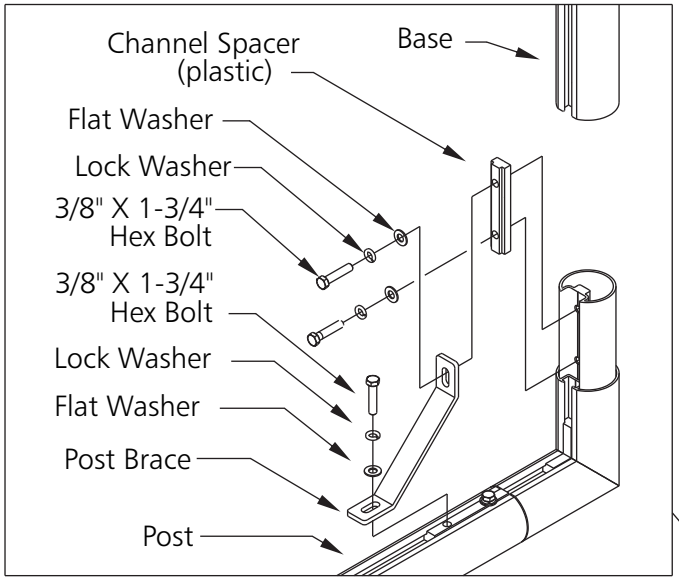
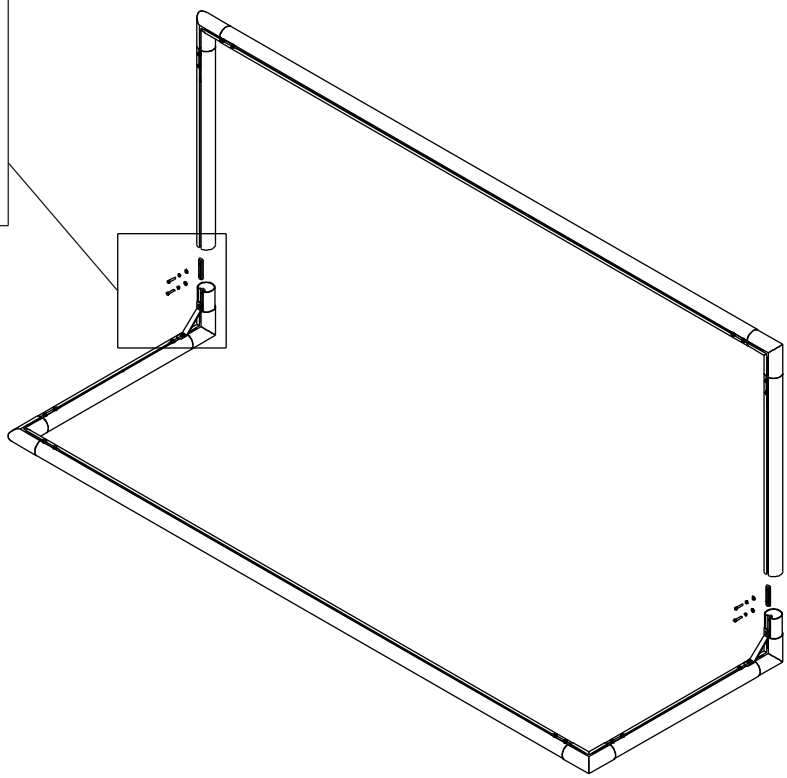
10. Lift assembled bases and insert into assembled posts. Be sure connections are pressed firmly together before tightening bolts. Be sure to tighten both bolts on each post brace.







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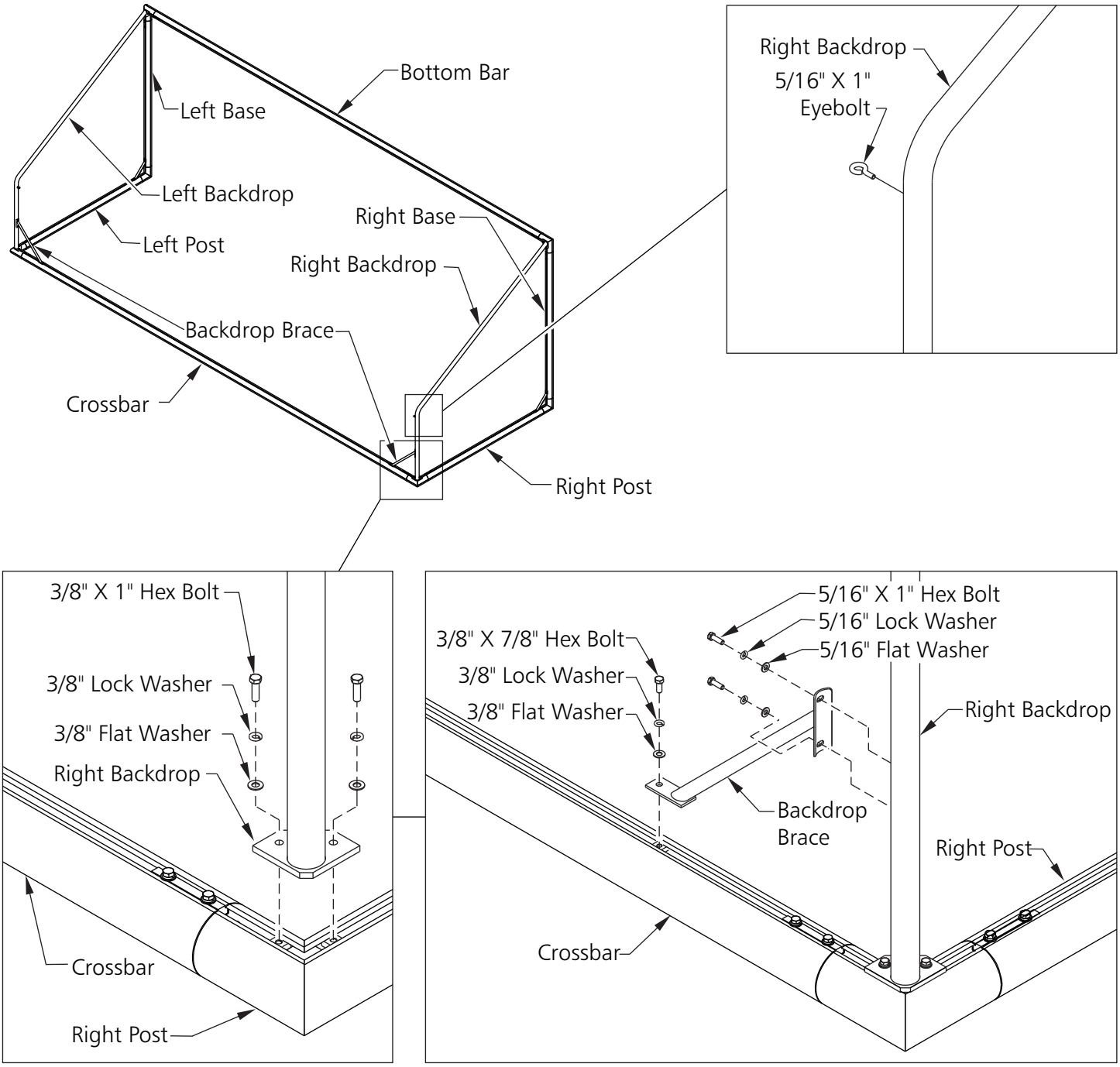
11. Using the 3/8" square nuts, attach each backdrop to goal frame with 3/8" hardware shown, then attach backdrop brace with hardware shown. Fasten eyebolts to backdrops at location shown.



CAUTION

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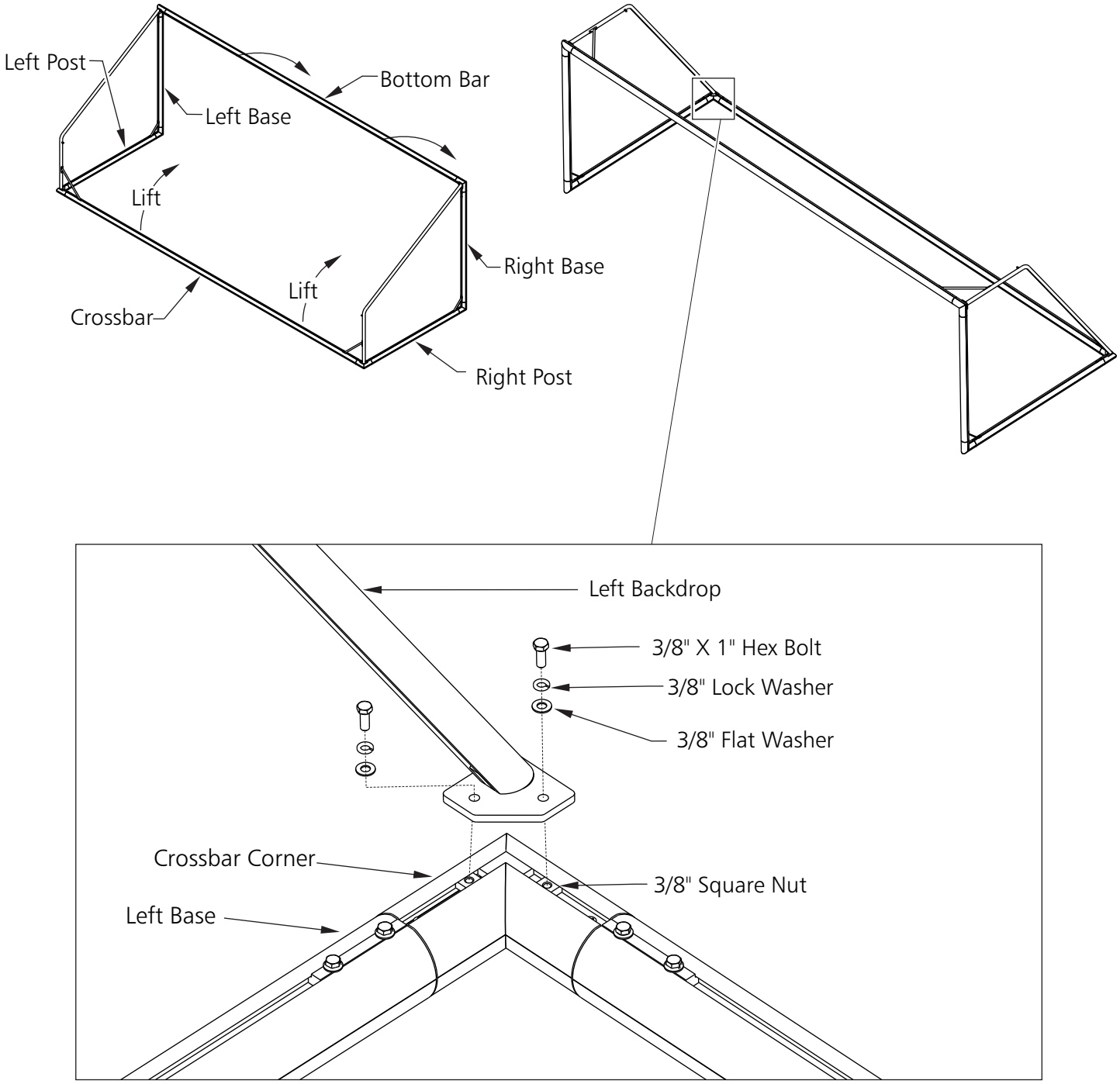
12. Turn goal onto its bases and secure backdrop to bases using the two 3/8" square nuts in the corner with 3/8" hardware as shown.



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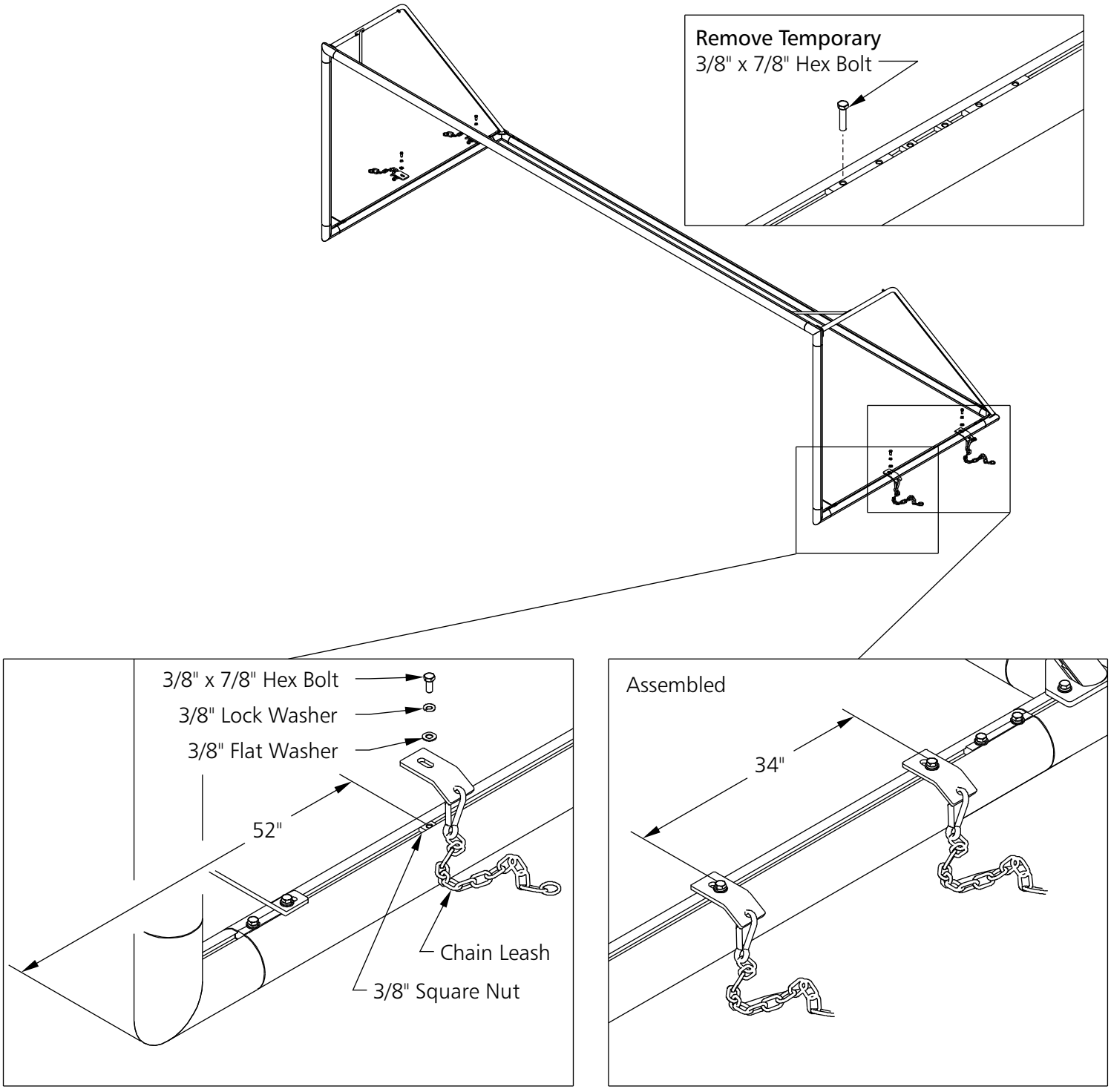
13. Remove 3/8" hex bolts used to temporarily secure fasteners to bases. With the two 3/8" square nuts in the left and right bases, attach chain leashes with 3/8" hardware at locations shown.



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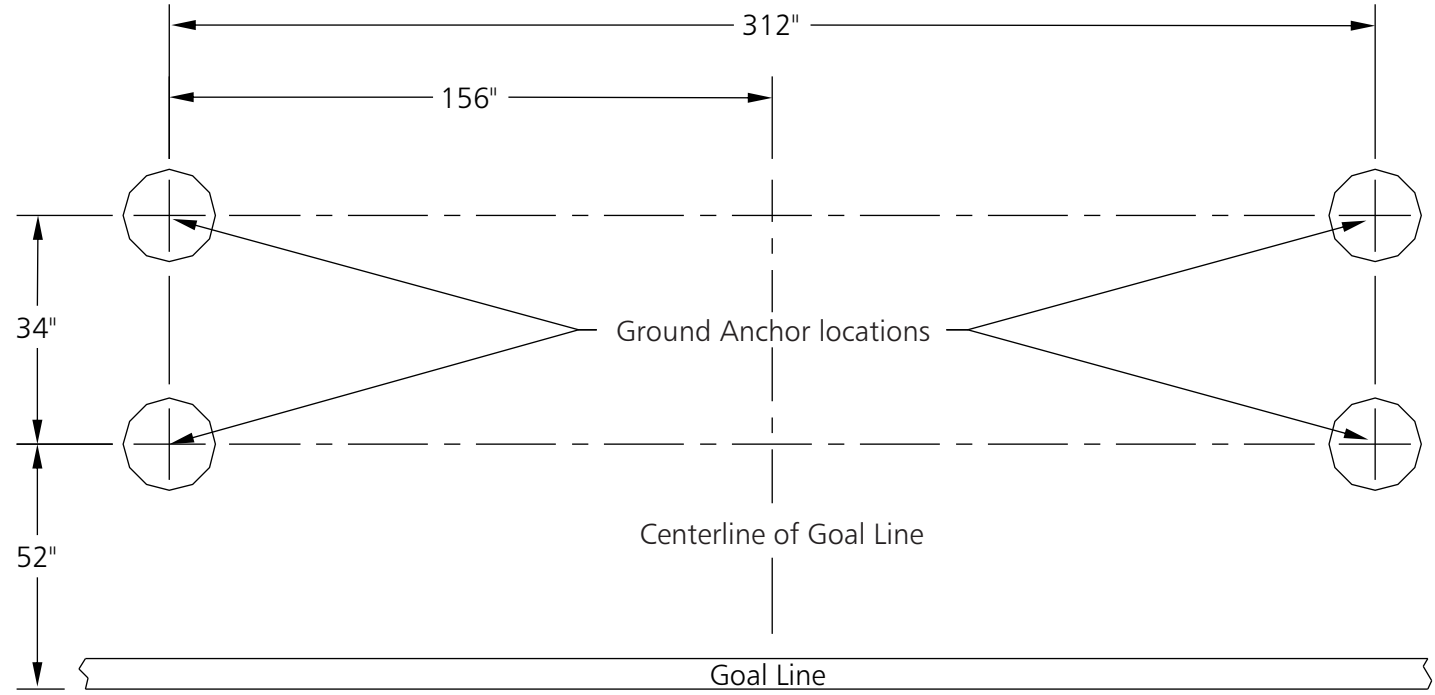
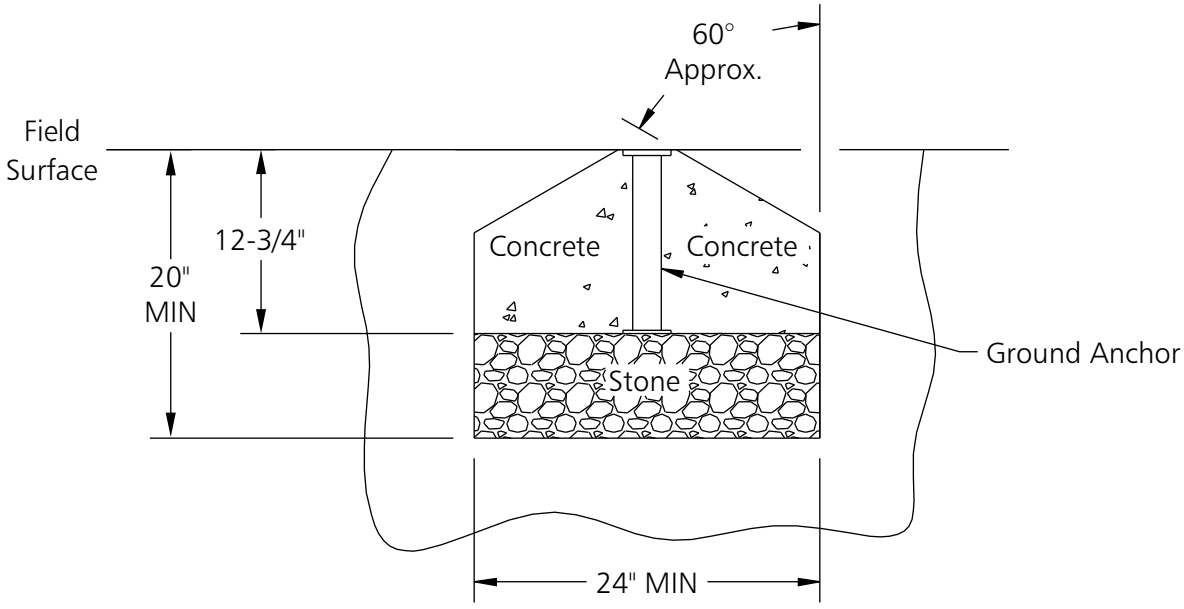
14. Mark ground anchor hole locations. Prepare holes, install ground anchors and pour concrete.





Anchor Hole Detail
(4 places per goal)

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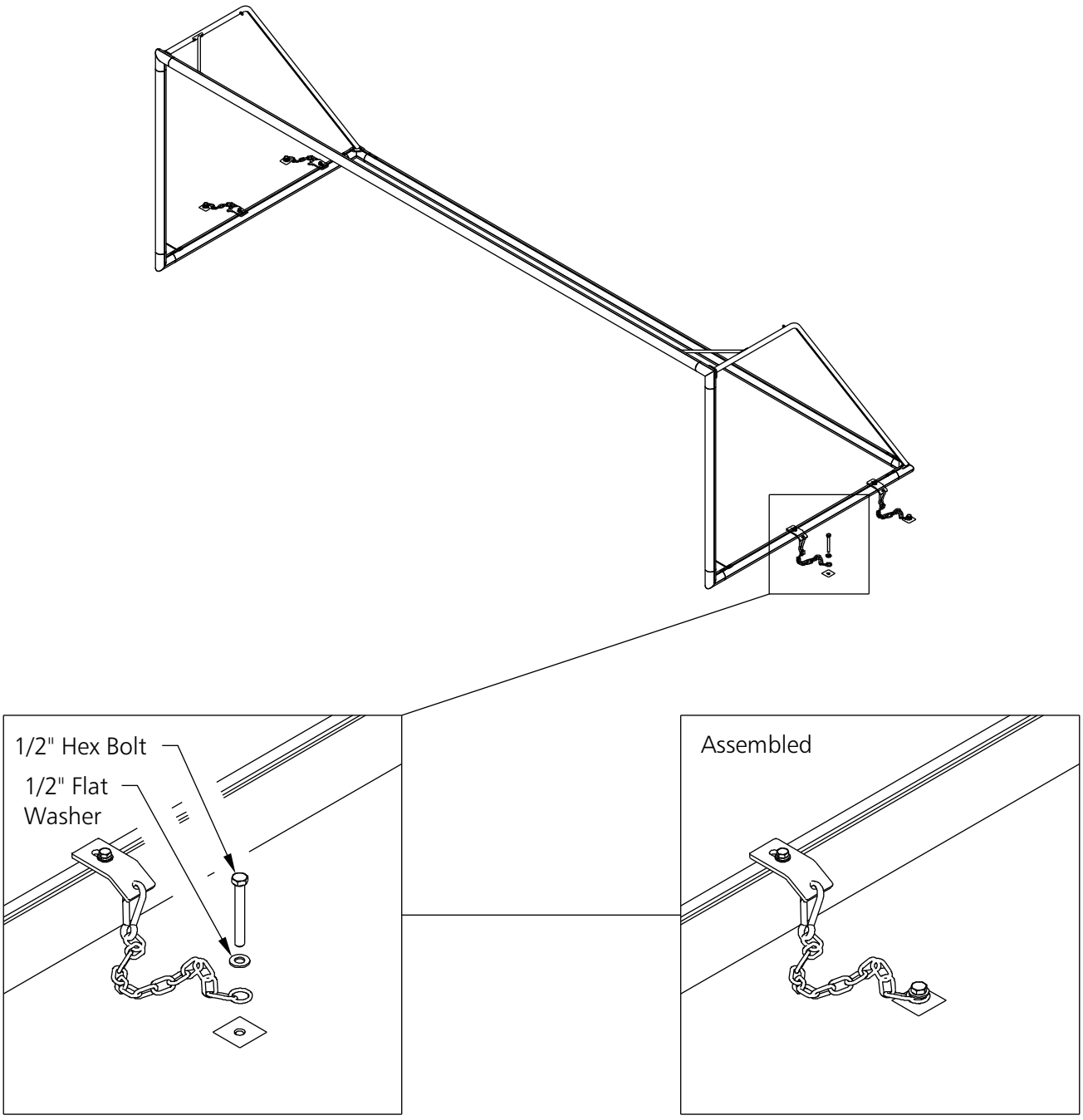
15. After concrete has fully cured, attach chain leashes to ground anchors. Be sure to apply a liberal amount of anti-seize on bolt threads before installing into anchors. With goal leashed to all four anchors, test in accordance with step 17.



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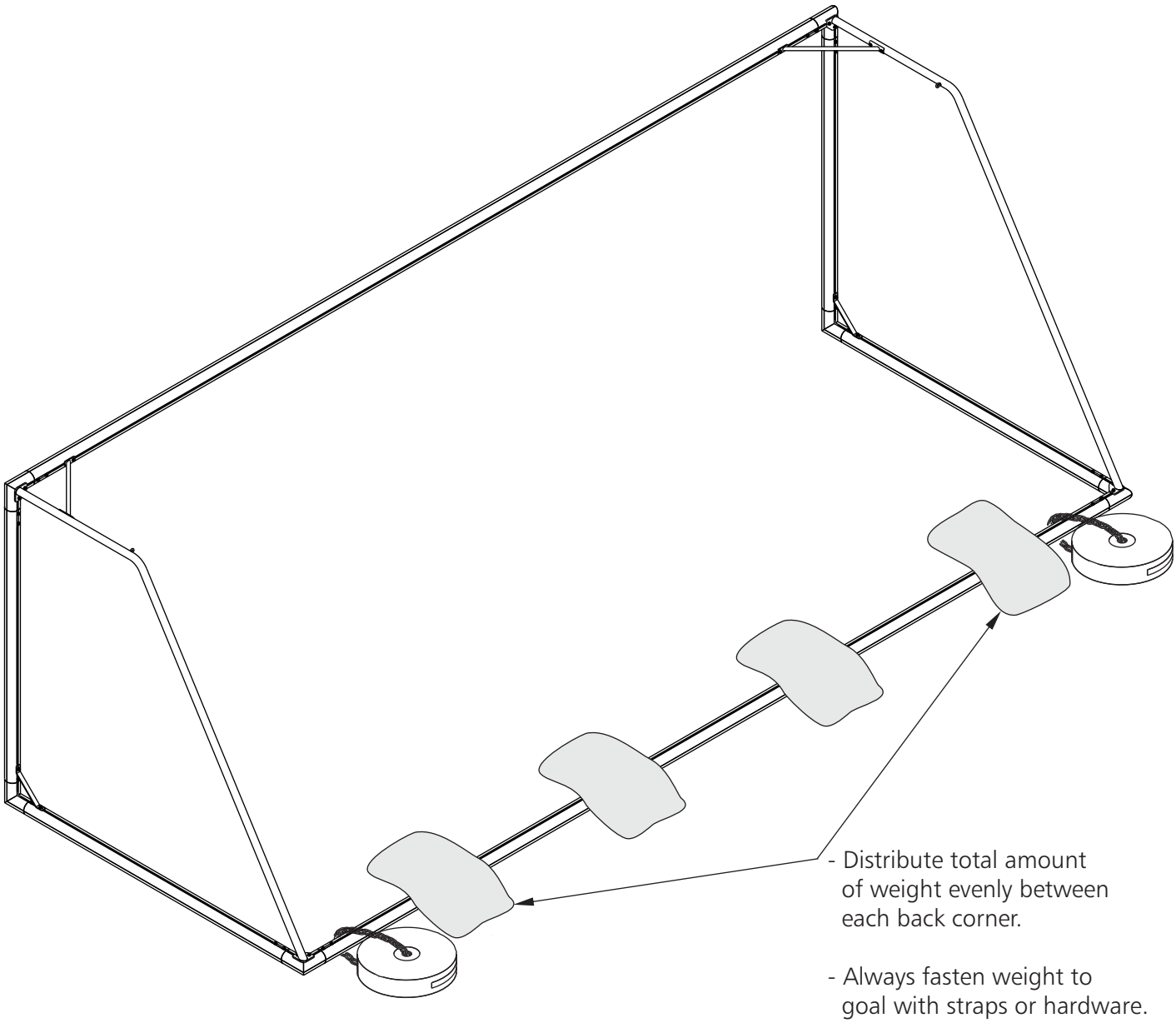
16. The ground anchor and chain leash system supplied is the recommended and the safest method of anchoring your goal. However, counterbalance weight may be used as a temporary anchoring system. A minimum of 240 lbs. must be placed on the back bottom bar for the goal to be stabilized. Test anchoring in accordance with step 17.



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17. Be sure goal is anchored properly and test as instructed below.

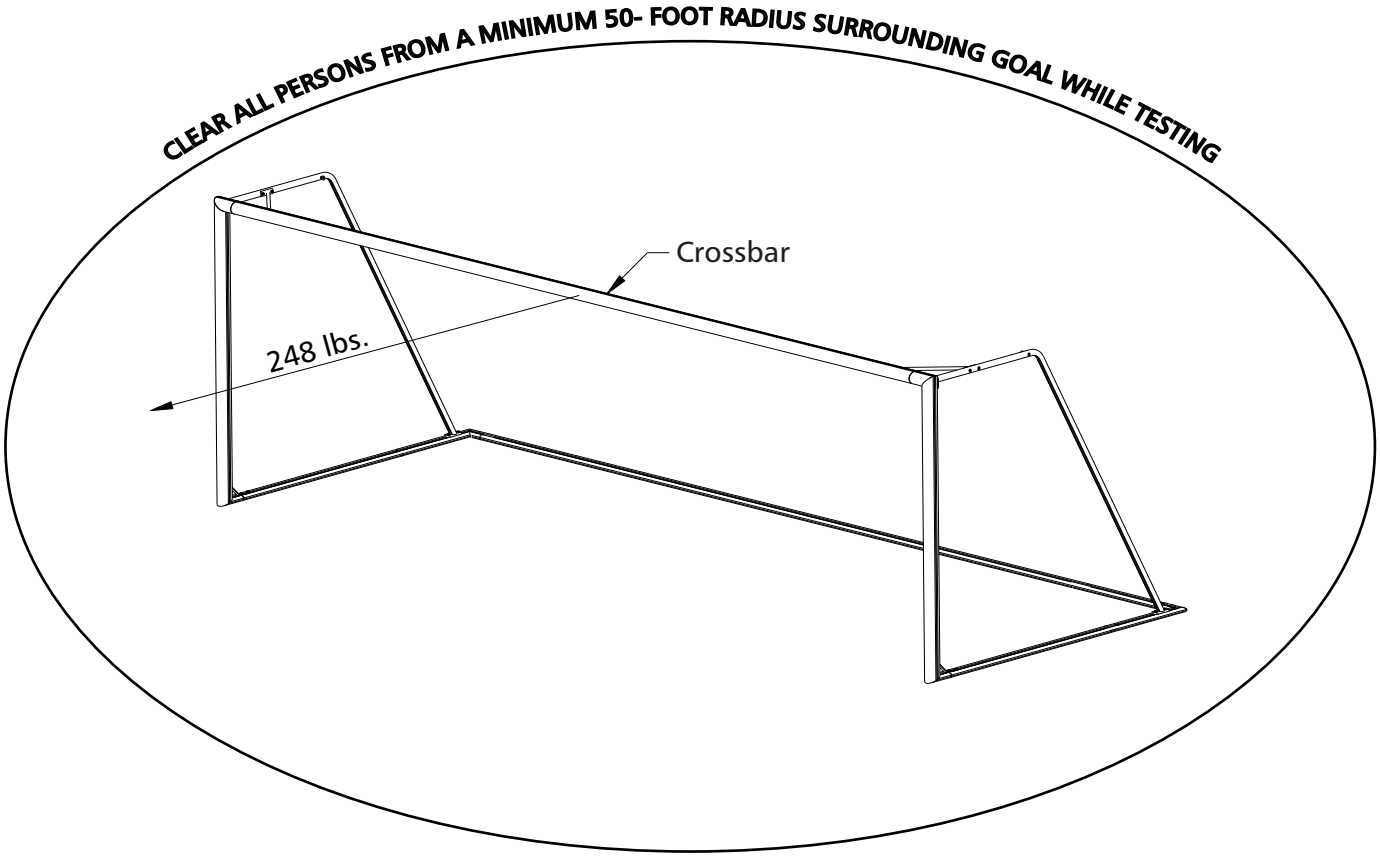
ANCHOR TEST

1. Clear all persons from a minimum 50 foot radius surrounding the goal.

2. Verify goal is attached to anchors according to instruction.

3. Apply a horizontal pull force of 248 lbs. to the center of the crossbar for 60 - 70 seconds.
   Full safety precautions must be taken while performing test.

4. If goal overturns during application of force or does not return to an upright position after removing force, an alternate anchoring system must be used



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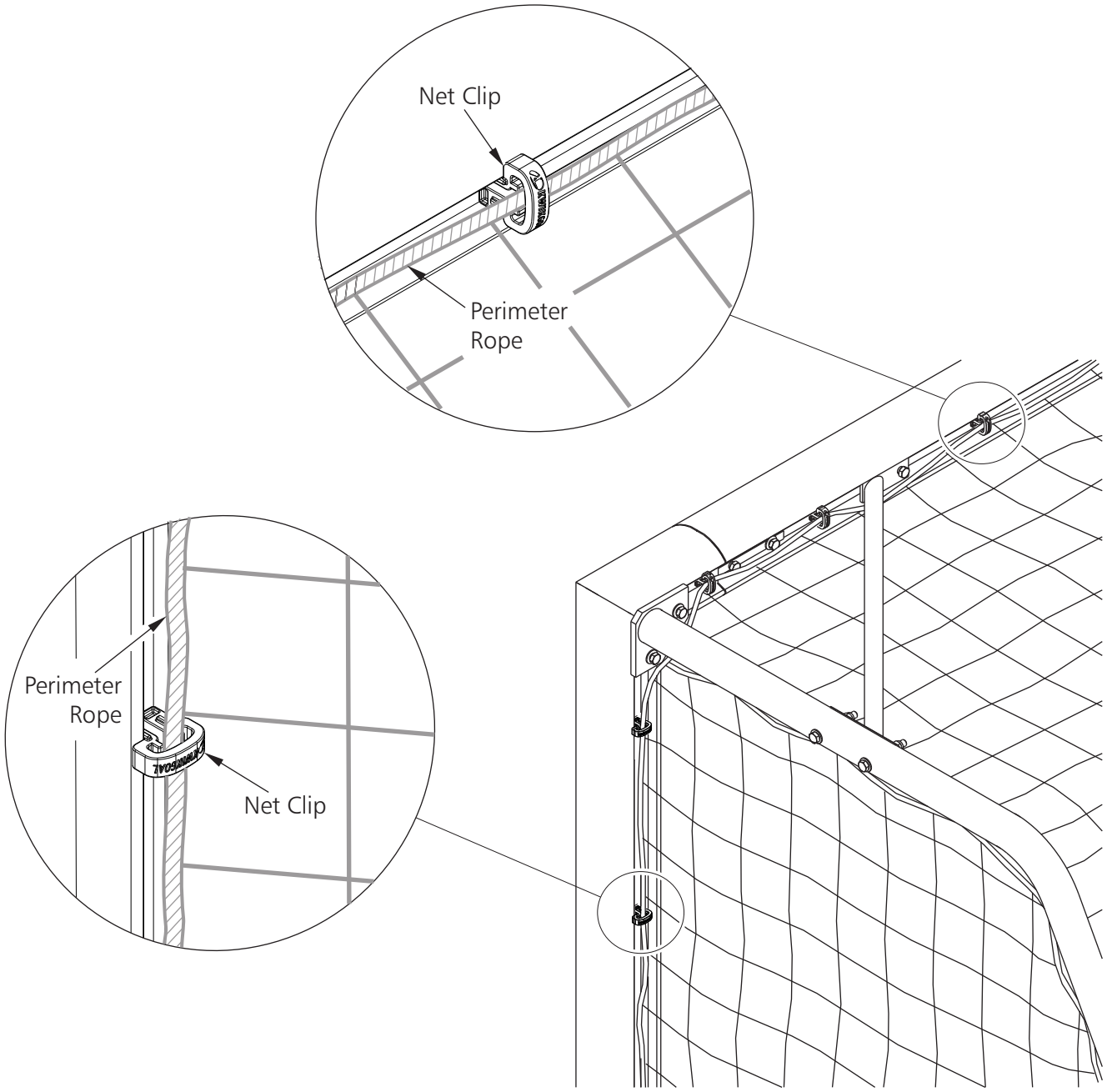
18. To attach the net to the goal, place the base of each net clip over the perimeter rope of the net and into the channel, turning 90 degrees to lock it into place. Start with the top post corners, denoted by a yellow net tag. Use a step ladder if needed to reach the crossbar.

CAUTION: DO NOT ATTEMPT TO CLIMB ON GOAL WHILE ATTACHING NET.
CAUTION: GOALS MUST BE PROPERLY ANCHORED OR STORED AT ALL TIMES.



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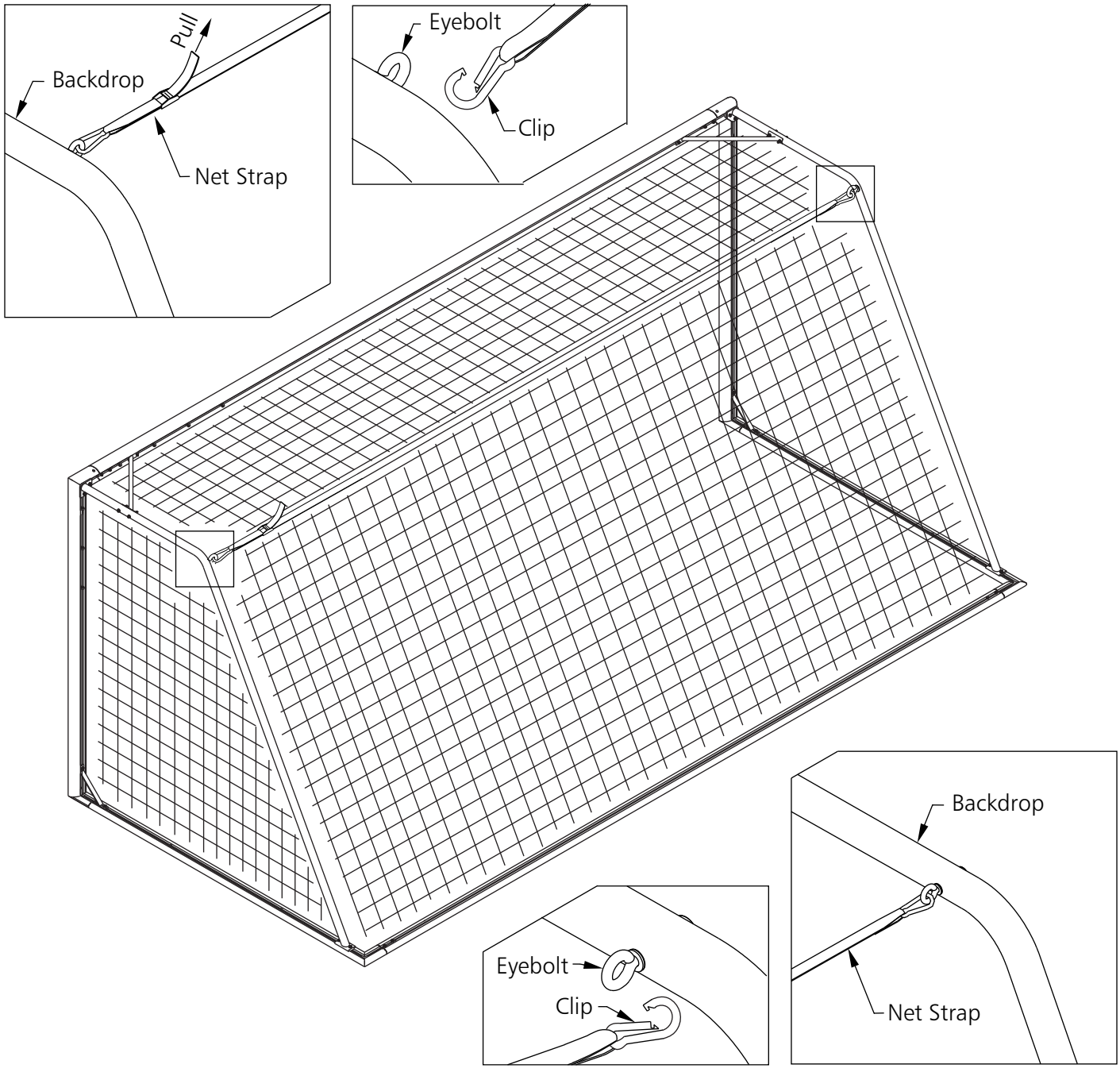
19. From inside goal frame, attach net strap to the eyebolts in the backdrops as shown. Pull net strap tight as shown. ***(NOTE: Do not over tighten net strap. Over tightening may damage goal.)*** Excess strap can be trimmed to length. Leave 12" to 18" of excess strap for ease of removal and re-installation. (Note: To keep end of adjustable strap from fraying, ends can be melted after being cut.) Tie all excess strap to itself to prevent from hanging in goal area.



Go to kwikgoal.com for additional product information.

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