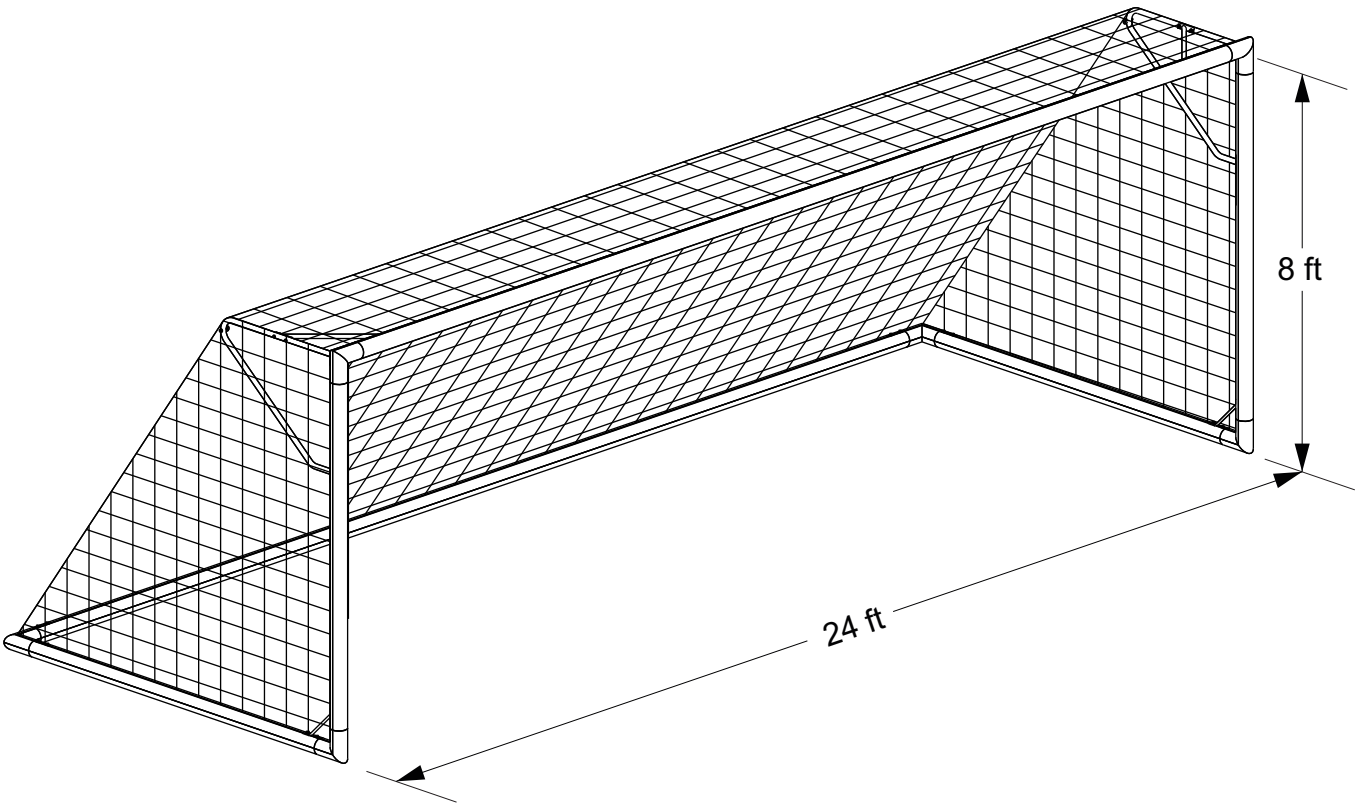
ASSEMBLY INSTRUCTIONS FOR 2B3806 & 2B3806SW FUSION® GOAL

1. Unpack all parts and check for damage that may have occurred during shipping. If damage has occurred, notify Kwik Goal immediately. Lay out all parts. Remove all cardboard and packaging immediately. Wet or damp packaging may damage contents.

2. Read through entire instruction before beginning assembly and installation.

NOTE: Components may be packaged in one or more additional boxes.



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All warning and safety labels included with this product must be visible at all times.
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140 Pacific Drive Quakertown, PA 18951
800-531-4252 Kwikgoal.com
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⚠WARNING IMPORTANT GOAL SAFETY INSTRUCTIONS
READ CAREFULLY

- Check for structural integrity and proper connecting hardware before every use. Replace damaged or missing parts or fasteners immediately.
- Safety/Warning labels must be clearly visible.
- Securely anchor movable soccer goals at ALL times.
- Always instruct players, managers, coaches, trainers, teachers, maintenance workers and all other personnel who might come in contact with the goal about safe handling of and potential dangers associated with movable soccer goals.
- Always exercise extreme caution when moving goals and provide adequate manpower to move goals of varied sizes and weights. Movable soccer goals should only be moved by authorized personnel.
- NEVER allow anyone to climb on the net or goal framework.
- Movable soccer goals should only be used on LEVEL fields, NEVER on a slope or hill area.
- Remove nets when goals are not in use.
- Most tip-over injuries occur when goals are unattended. Anchor or chain one goal to another or to nearby fence posts, dugouts, or any other similar sturdy fixture when not in use. If this is not practical, store movable soccer goals in a place where children cannot have access to them.
- Fully disassemble goals for seasonal storage.

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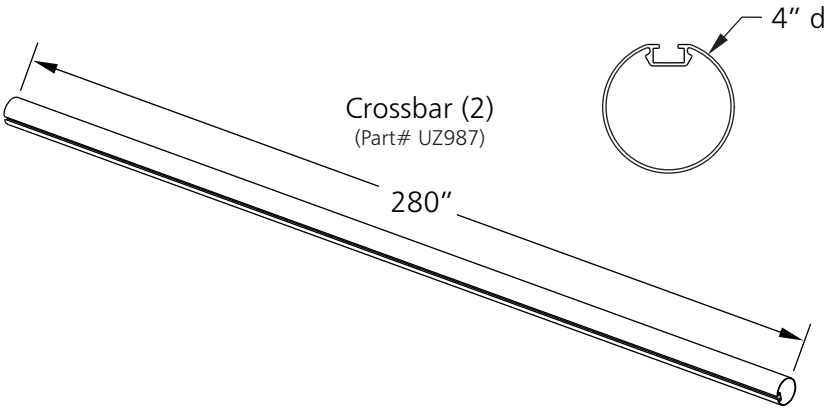
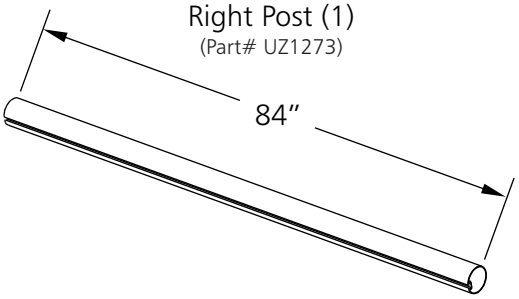
NZ233 Rev. 03/11/26

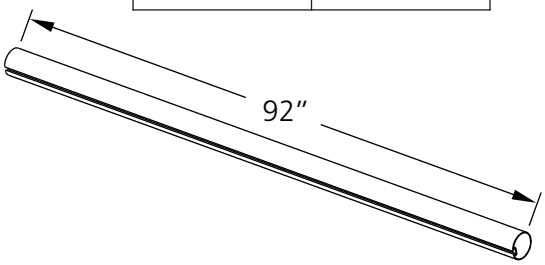
Parts

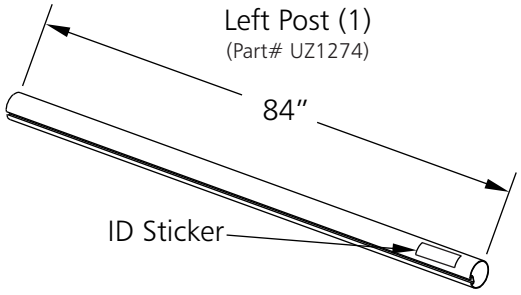




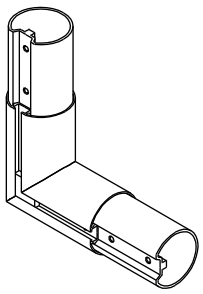
Base (2)

Part#	Goal#
UZ1275	2B3806
UZ1476	2B3806SW

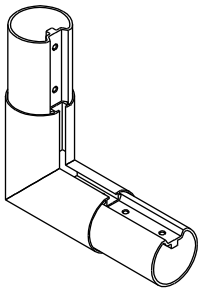




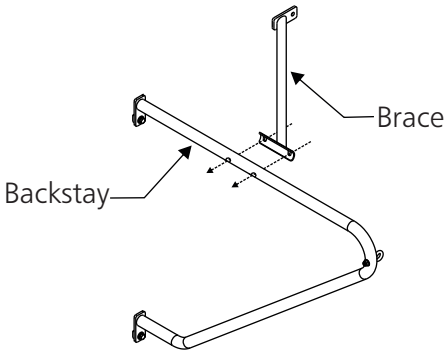
Crossbar Corner (4)
(Part# UZ989)



Post Corner (2)
(Part# UZ998)



Backstay Assembly (2)
(Replacement pack # VZ328 Pack of 2)



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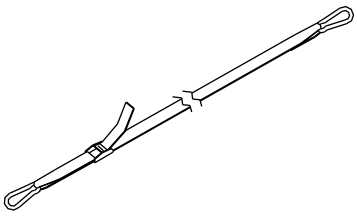
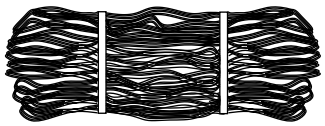
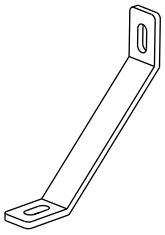
Net Strap (1)
(Part# 10B4406 Pack of 2)



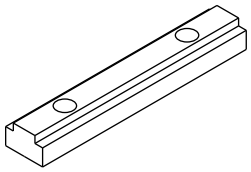
Net (1)
(Part# 3B6826)



Post Brace (2)
(Part# UZ737)

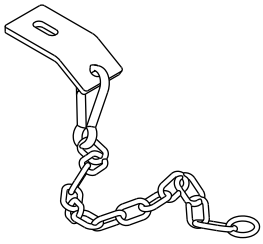


Channel Spacer (12)
(Part# UZ812)

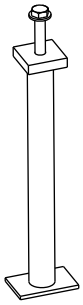


Net Clip (80)
(Part# 10B3101 Pack of 100)

Chain (4)
w/ Snap Link & Anchor Plate
(Part# UZ846)



Ground Anchor (4)
(Part# 10B103 Pack of 4)



Hardware

Note: Hardware may be packaged separately in one or more boxes. Open all packages before beginning assembly.

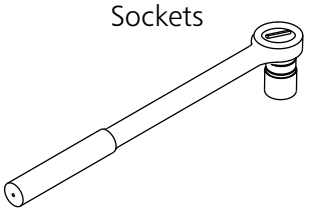
3/8" x 1-3/4" Hex Bolt (Part# TZ227)	(28)
3/8" x 7/8" Hex Bolt (Part# TZ249)	(10)
3/8" Lock Washer (Part# TZ65)	(34)
3/8" Flat Washer (Part# TZ60)	(38)
3/8" Lock Nut (Part# TZ370)	(4)
3/8" Square Nut (Part# TZ247)	(10)
5/16" Eyebolt (Part# TZ270)	(2)
5/16" Flat Washer (Part# TZ269)	(2)
5/16" Lock Nut (Part# TZ5)	(2)

Assembly Tools Required

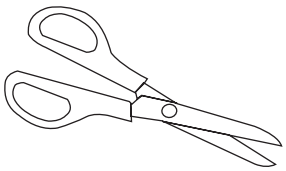
1/2", 9/16" & 3/4"
Wrenches

AND

Ratchet with
1/2", 9/16" & 3/4"
Sockets



Scissors



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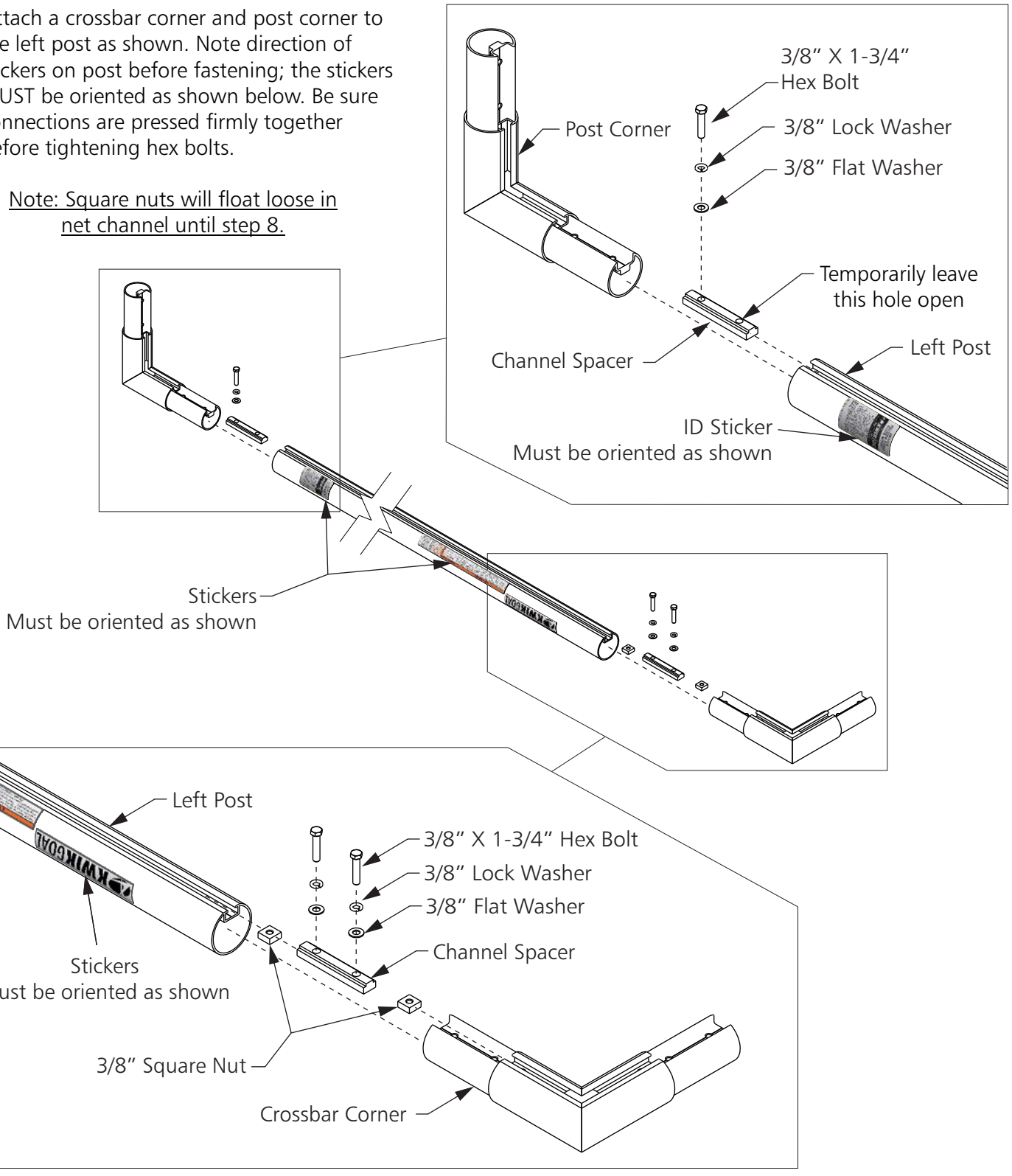
3. Attach a crossbar corner and post corner to the left post as shown. Note direction of stickers on post before fastening; the stickers MUST be oriented as shown below. Be sure connections are pressed firmly together before tightening hex bolts.

Note: Square nuts will float loose in net channel until step 8.



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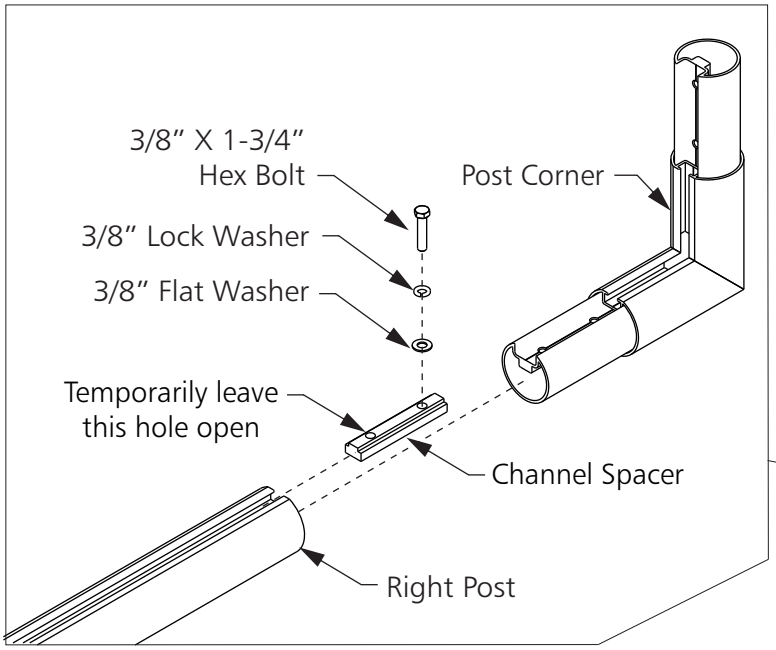
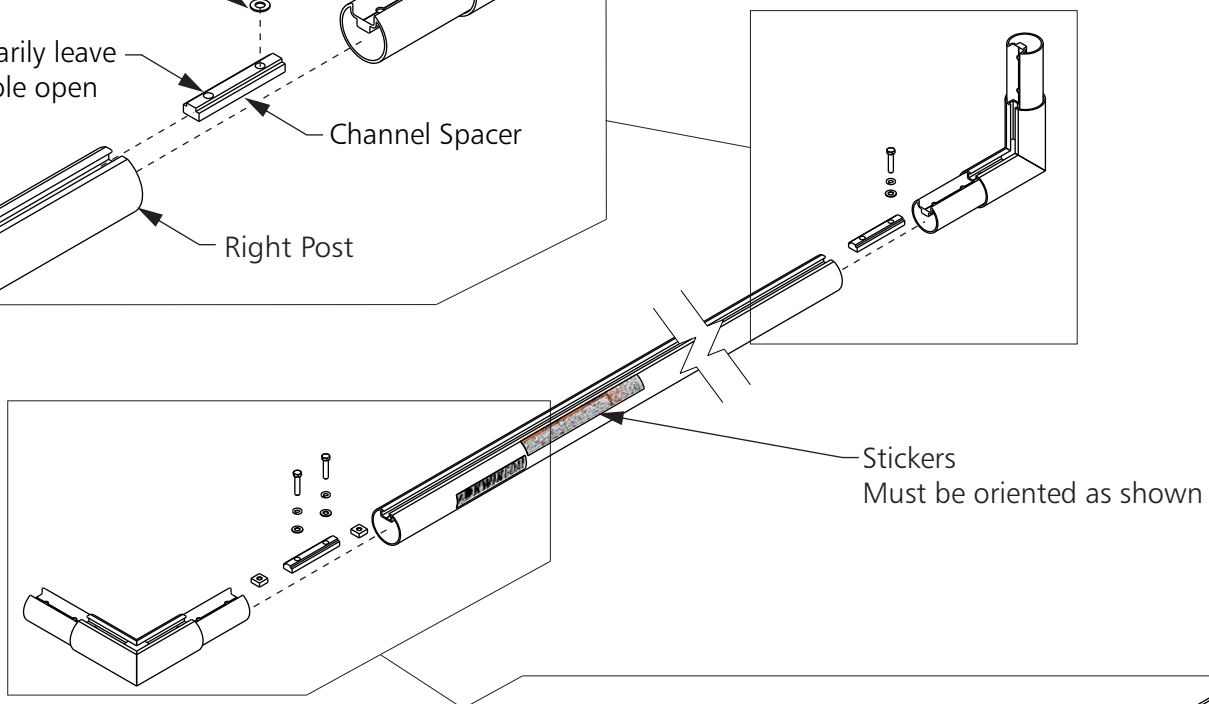
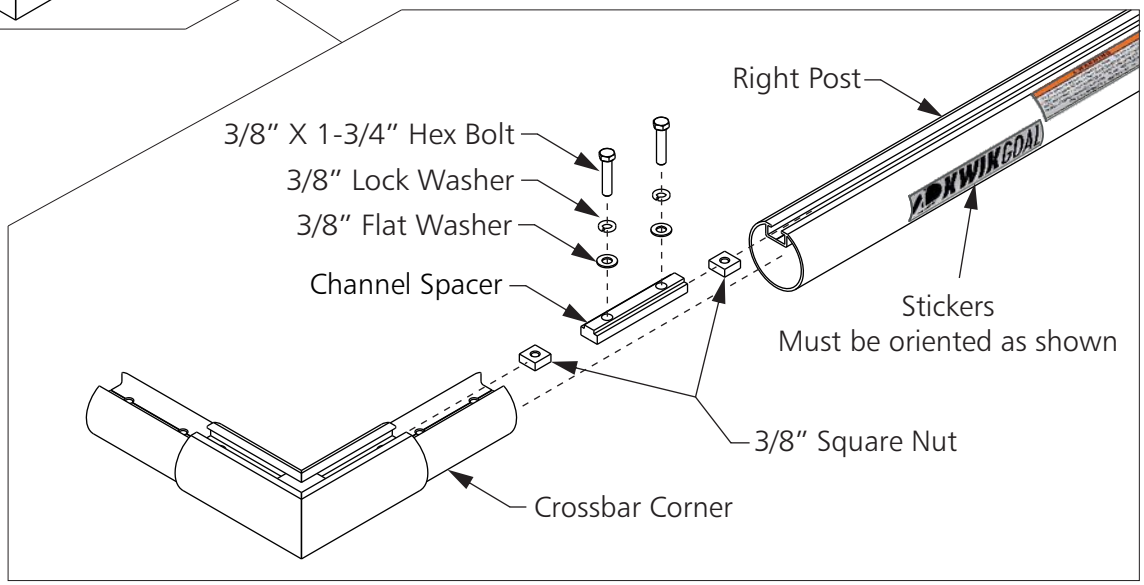


4. Attach a crossbar corner and post corner to the right post as shown. Note direction of stickers on post before fastening; the stickers MUST be oriented as shown below. Be sure connections are pressed firmly together before tightening hex bolts.

Note: Square nuts will float loose in net channel until step 8.





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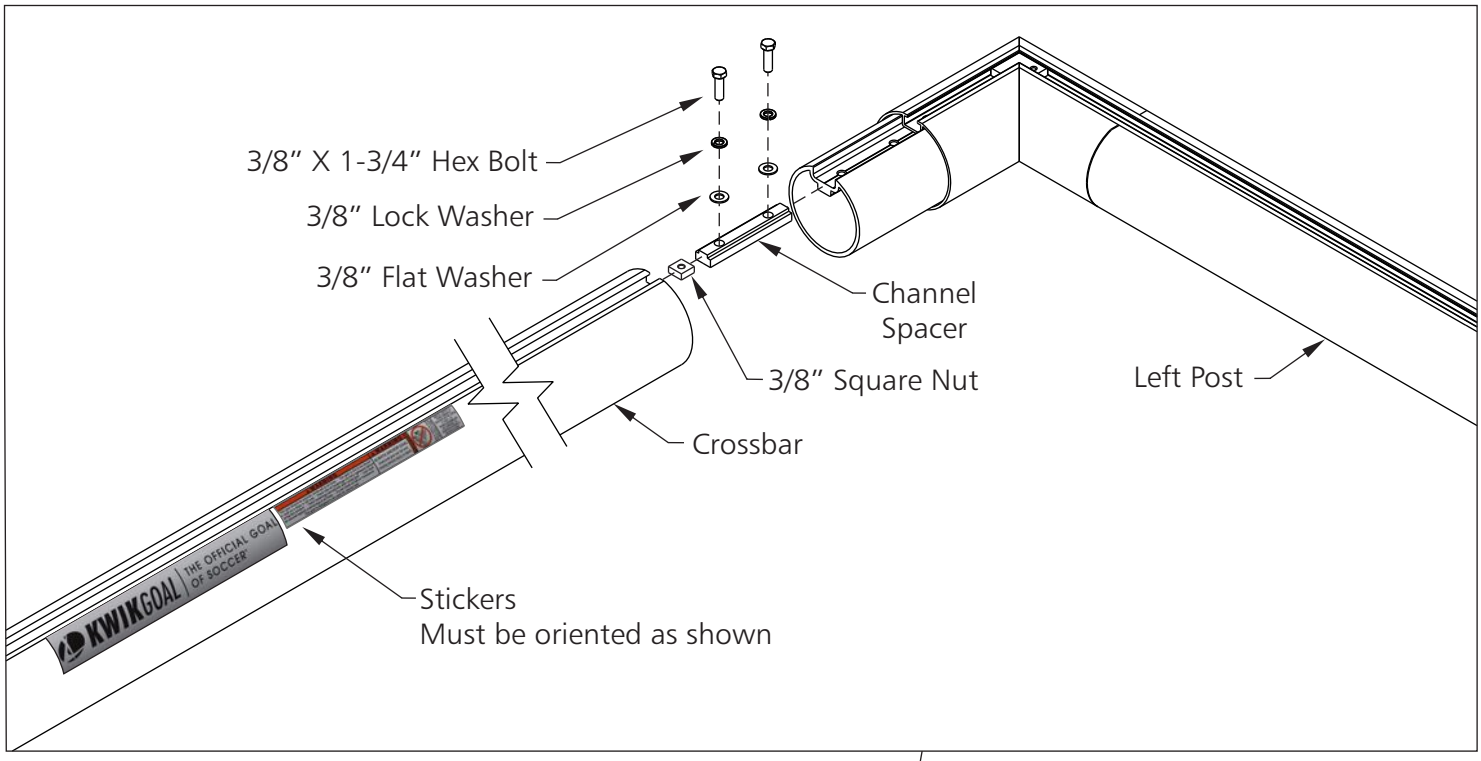
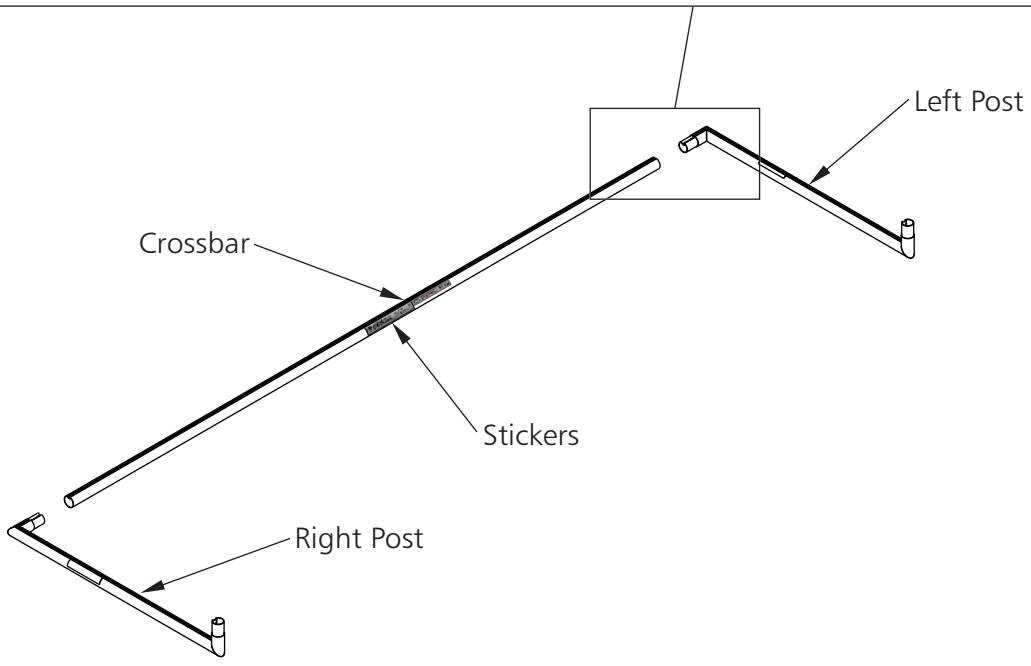
5. Assemble posts to crossbar. Stickers must be oriented as shown. Be sure connections are pressed firmly together before tightening hex bolts.

NOTE: Square nuts will float loose in net channel until step 8.





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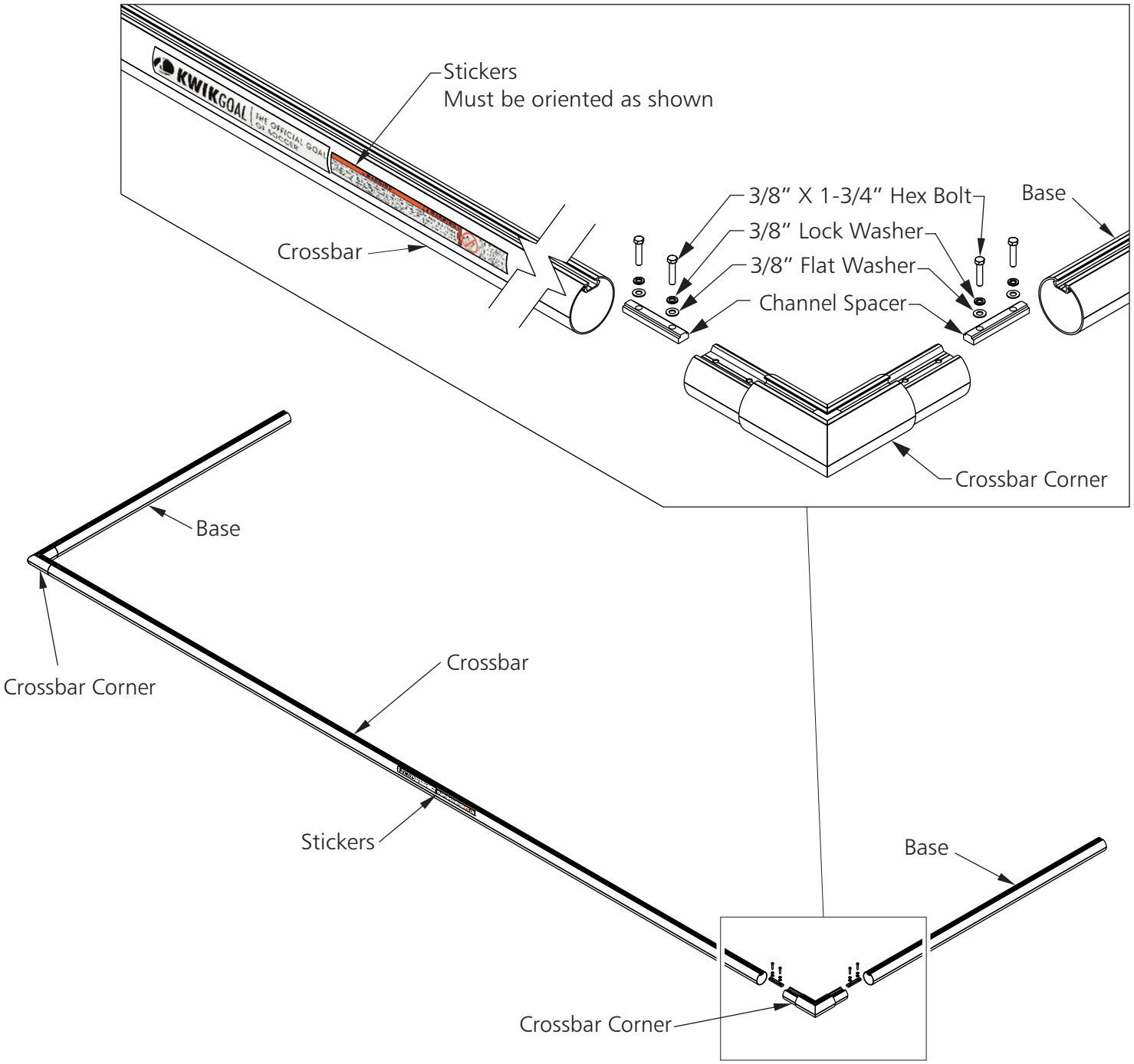
6. Assemble bases to crossbar. Stickers must be oriented as shown. Be sure connections are pressed firmly together before tightening hex bolts.



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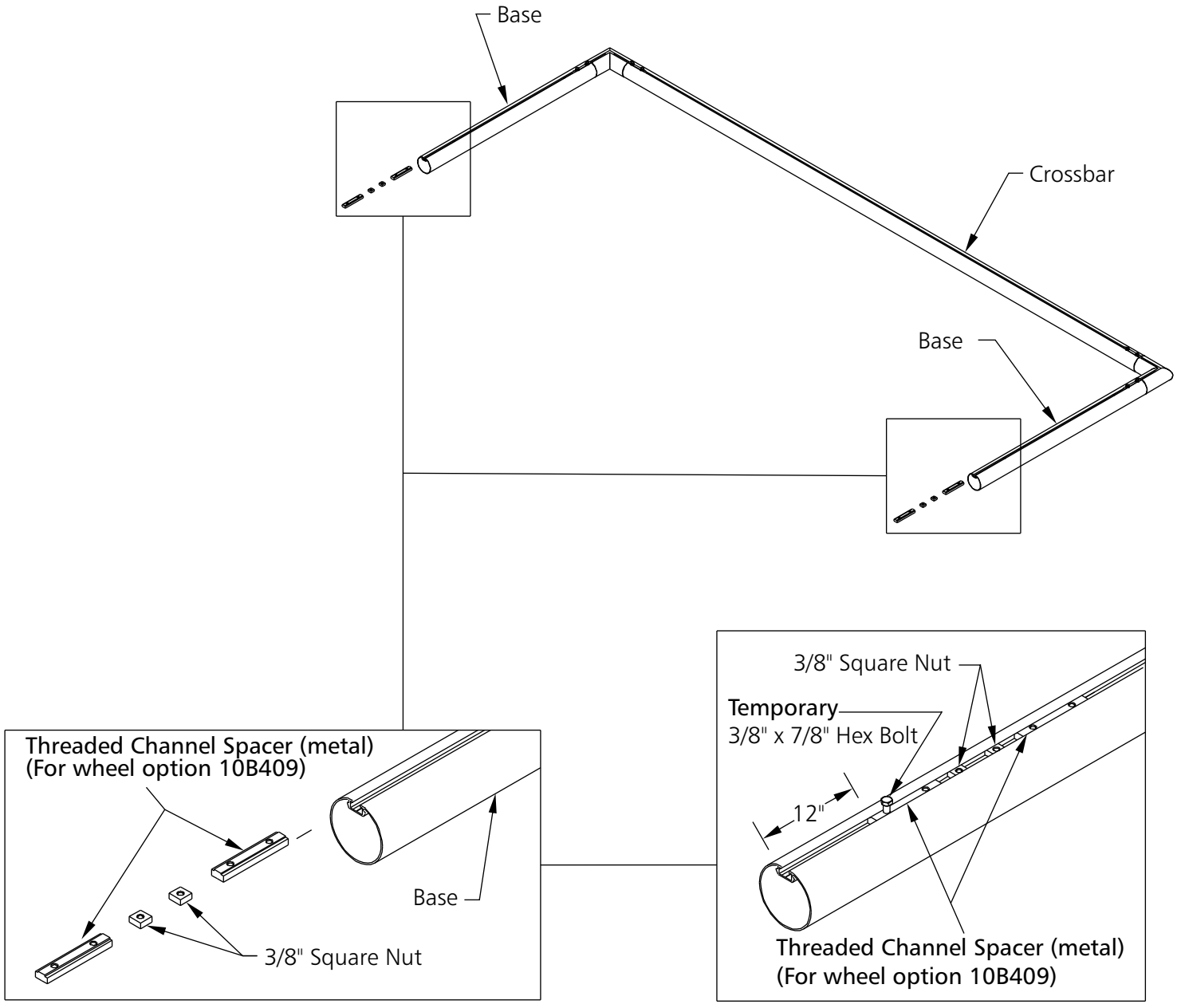
7. 2B3806SW - skip to step 9. All other goals continue to step 8.

8. Insert two 3/8" square nuts and optional wheel hardware into each base. **Note: If installing optional wheels (model# 10B409), insert two threaded channel spacers (metal) from wheel option package.** Omit if wheel option has not been purchased. Temporarily install a 3/8" x 7/8" hex bolt to keep hardware from sliding out of channel. If not using threaded channel spacers, install bolt in 3/8" square nut. Tighten bolt hand tight.



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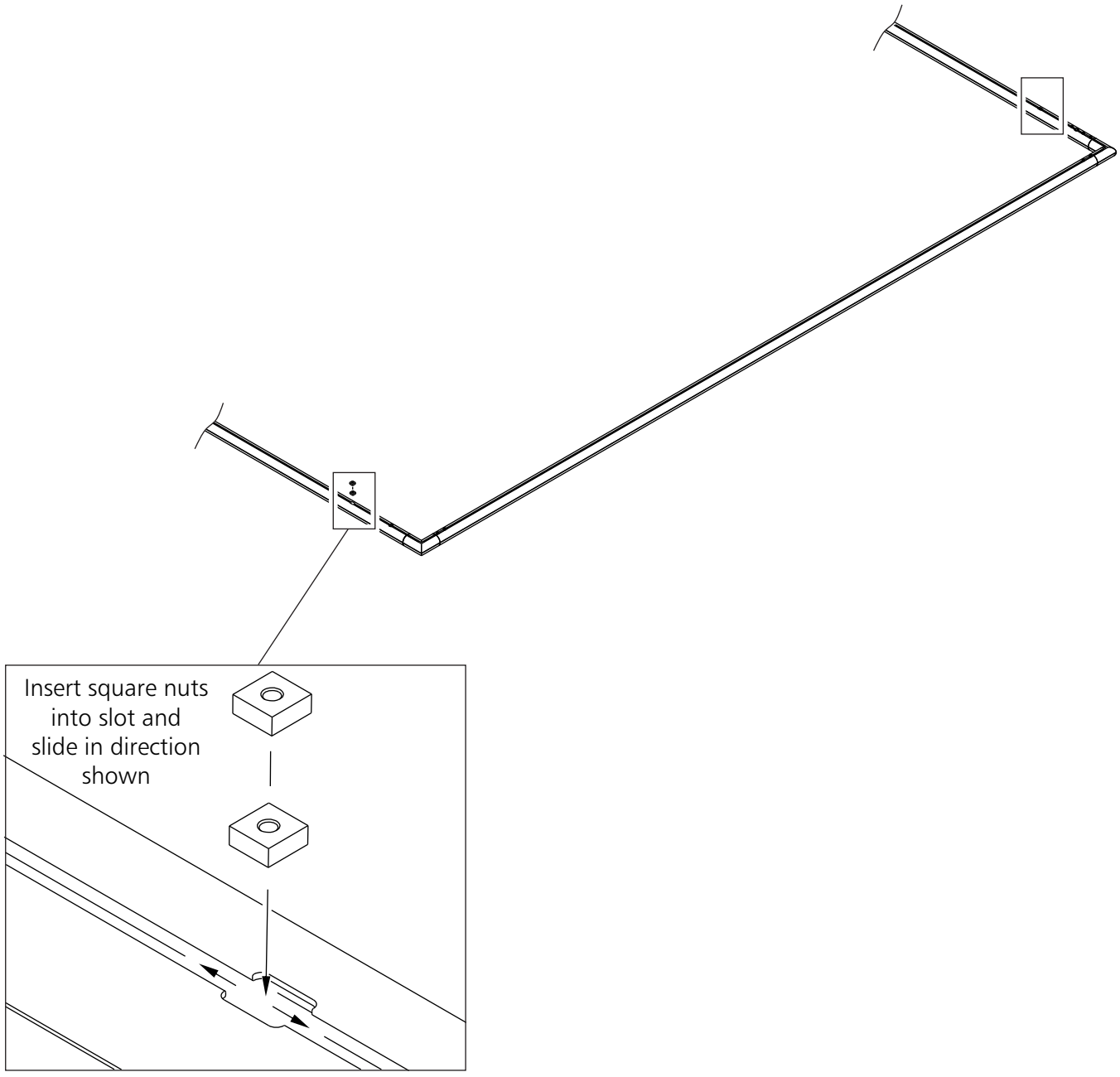
9. <u>2B3806SW ONLY</u>
   Insert two 3/8" square nuts into left base and right base at locations shown.



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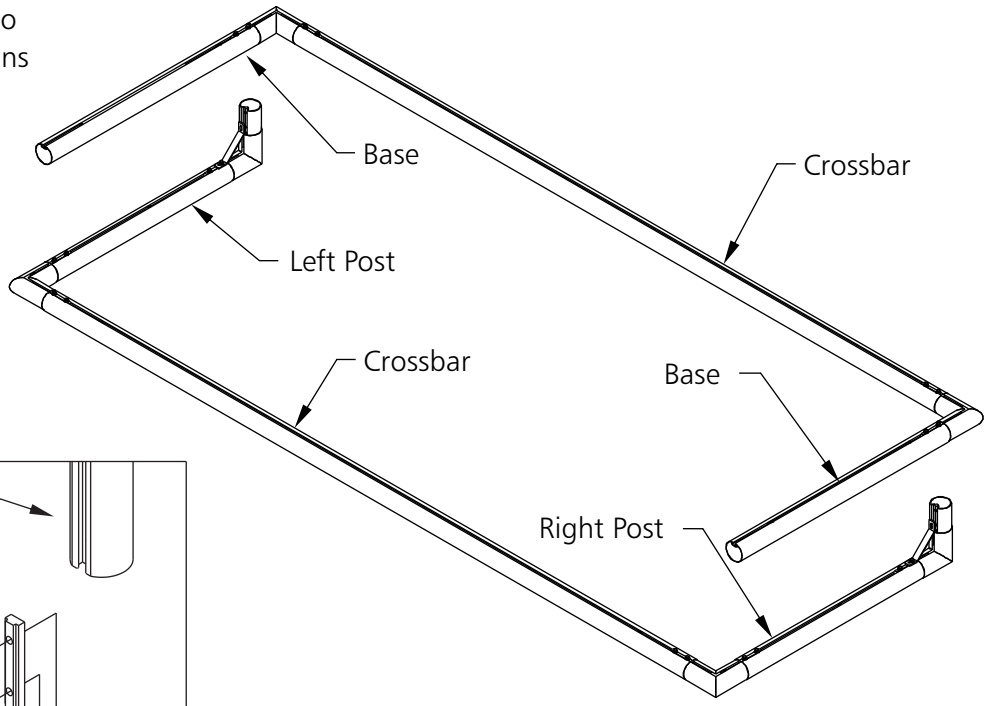
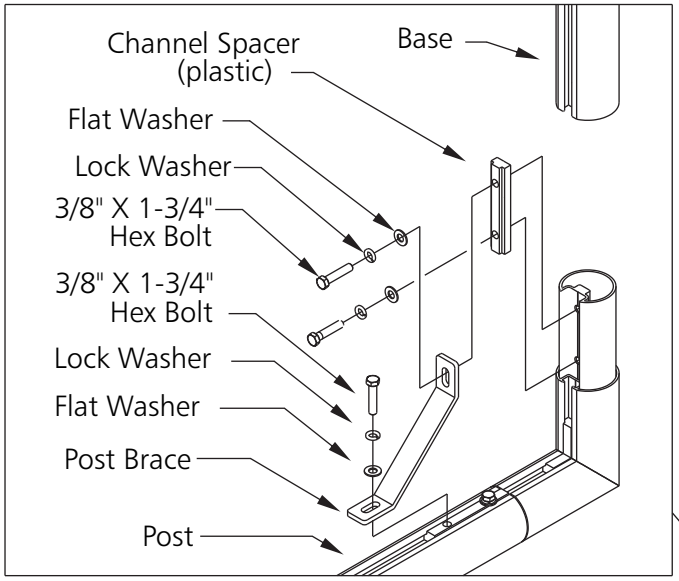
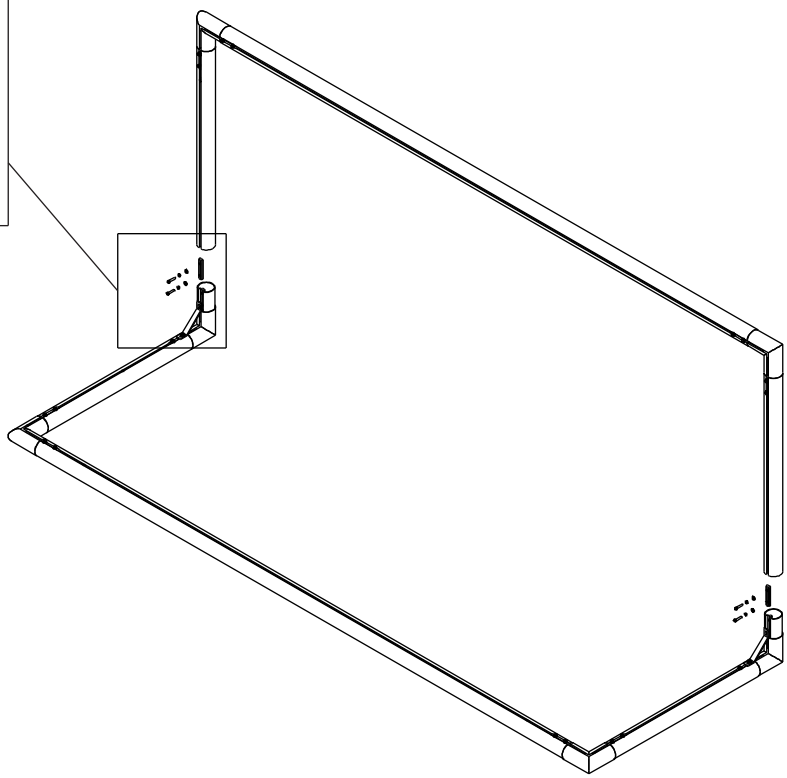
10. Lift assembled bases and insert into assembled posts. Be sure connections are pressed firmly together before tightening bolts. Be sure to tighten both bolts on each post brace.







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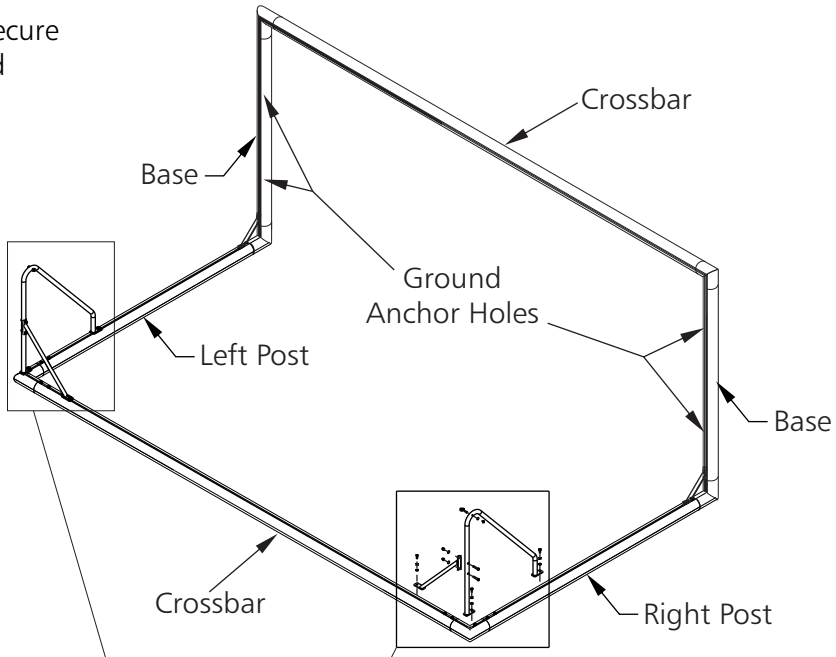
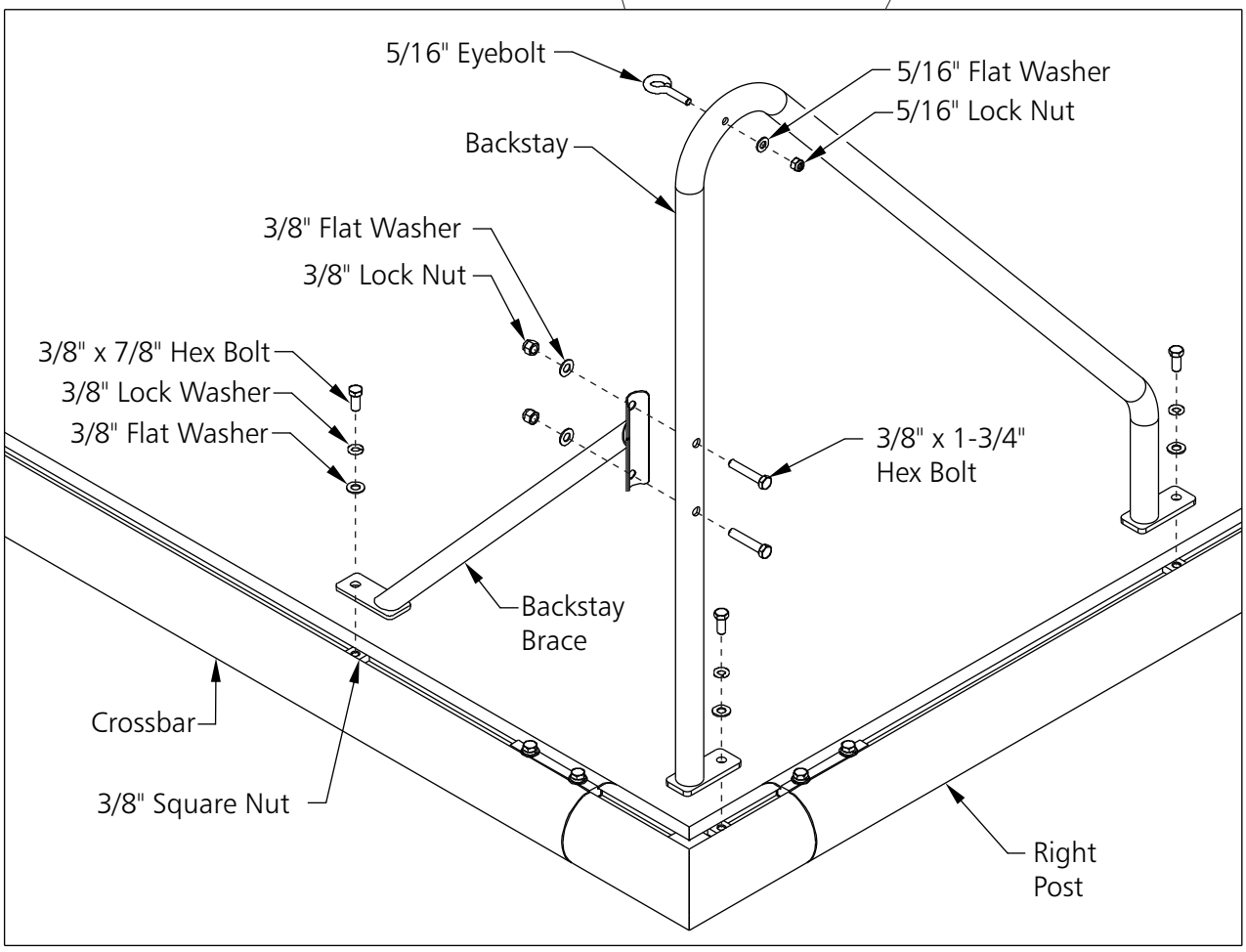
11. Remove 3/8” hex bolts used to temporarily secure channel spacers in bases. Attach backstays and backstay braces to square nuts as shown.





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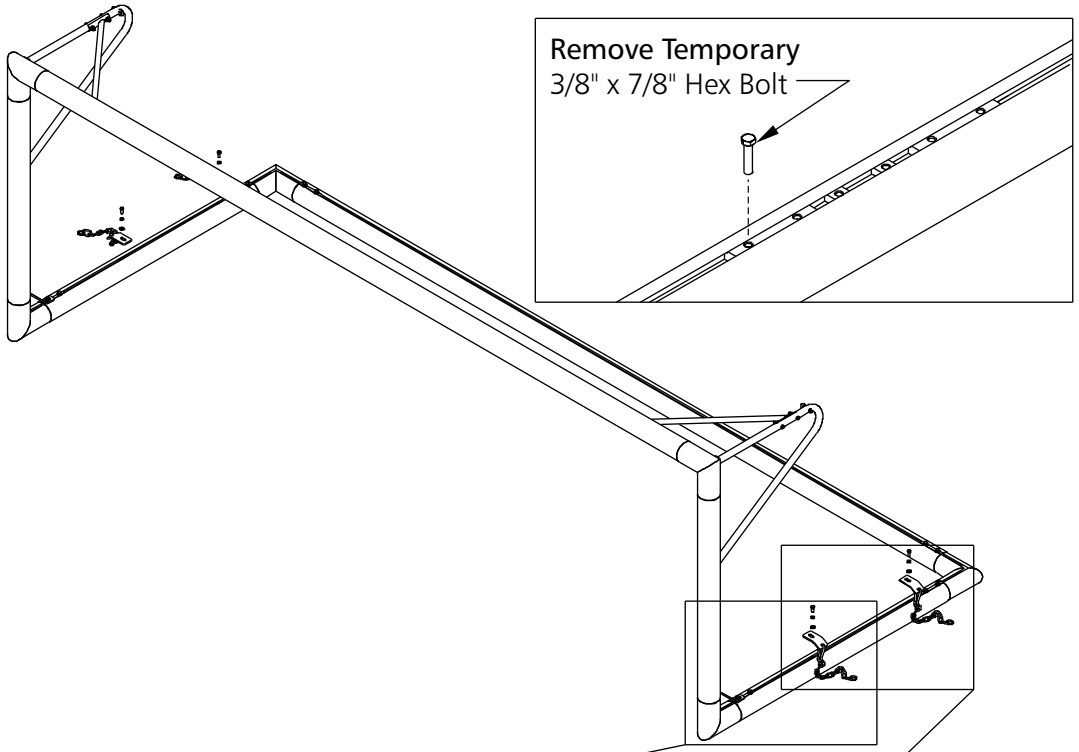
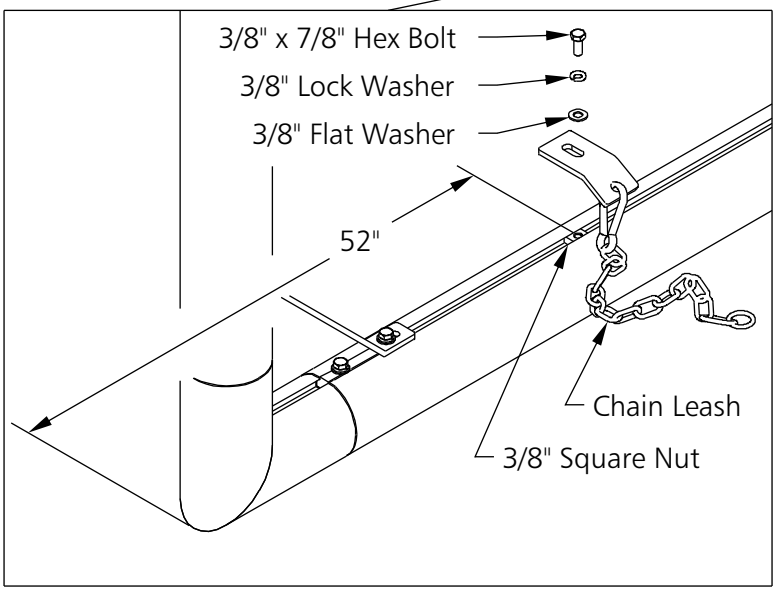
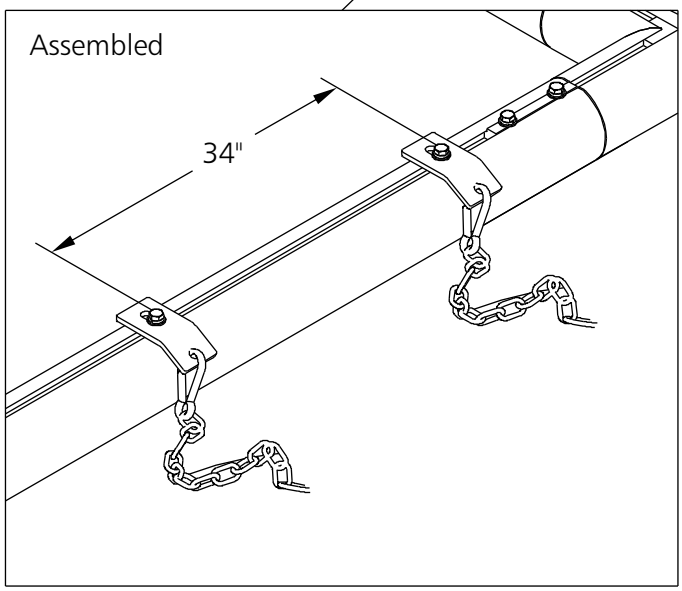
12. Turn goal on to its bases and attach chain leashes. Remove 3/8" hex bolts used to temporarily secure fasteners to bases.







CAUTION

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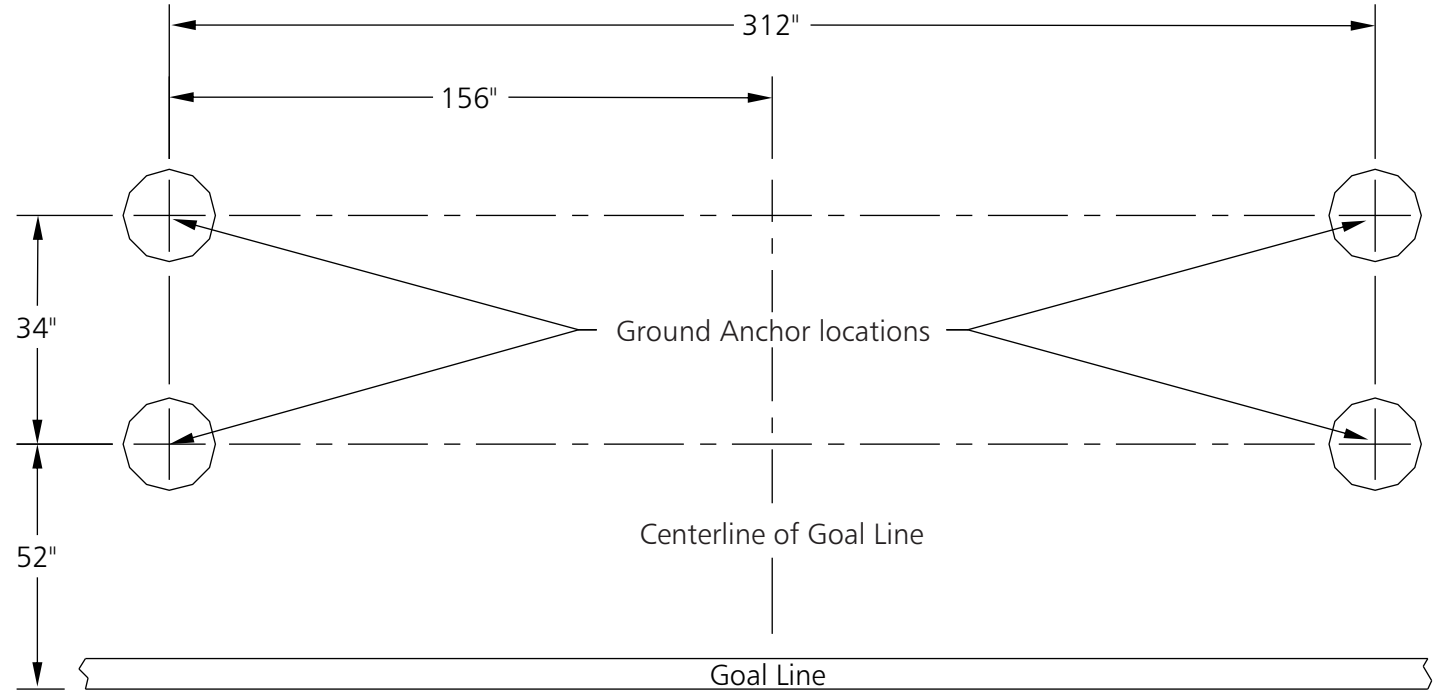
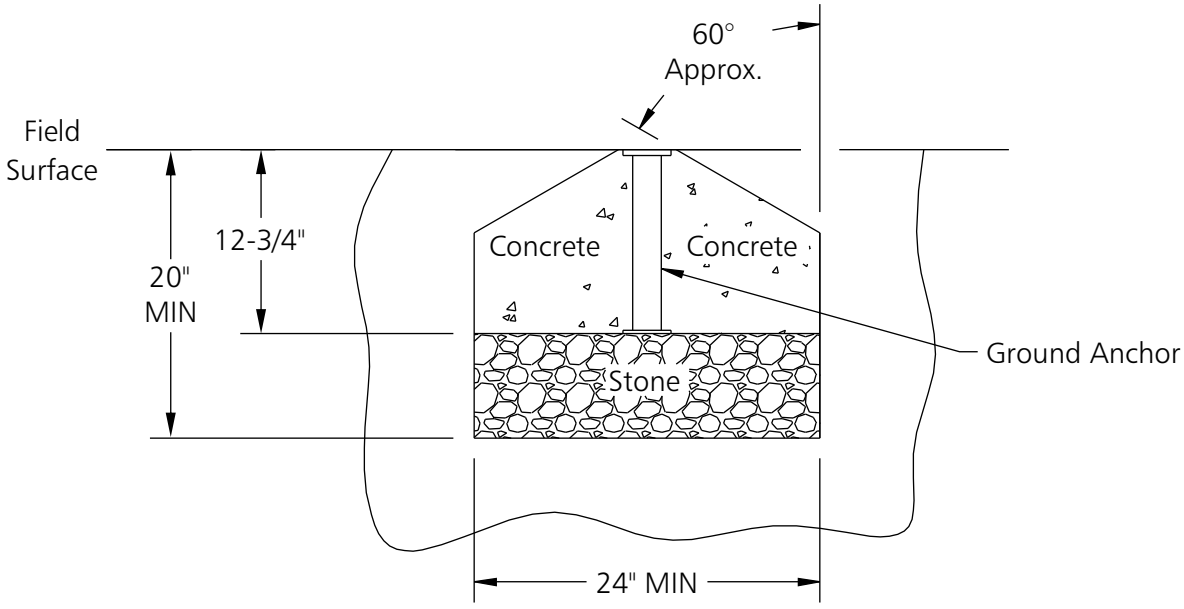
13. Mark ground anchor hole locations. Prepare holes, install ground anchors and pour concrete.





Anchor Hole Detail
(4 places per goal)

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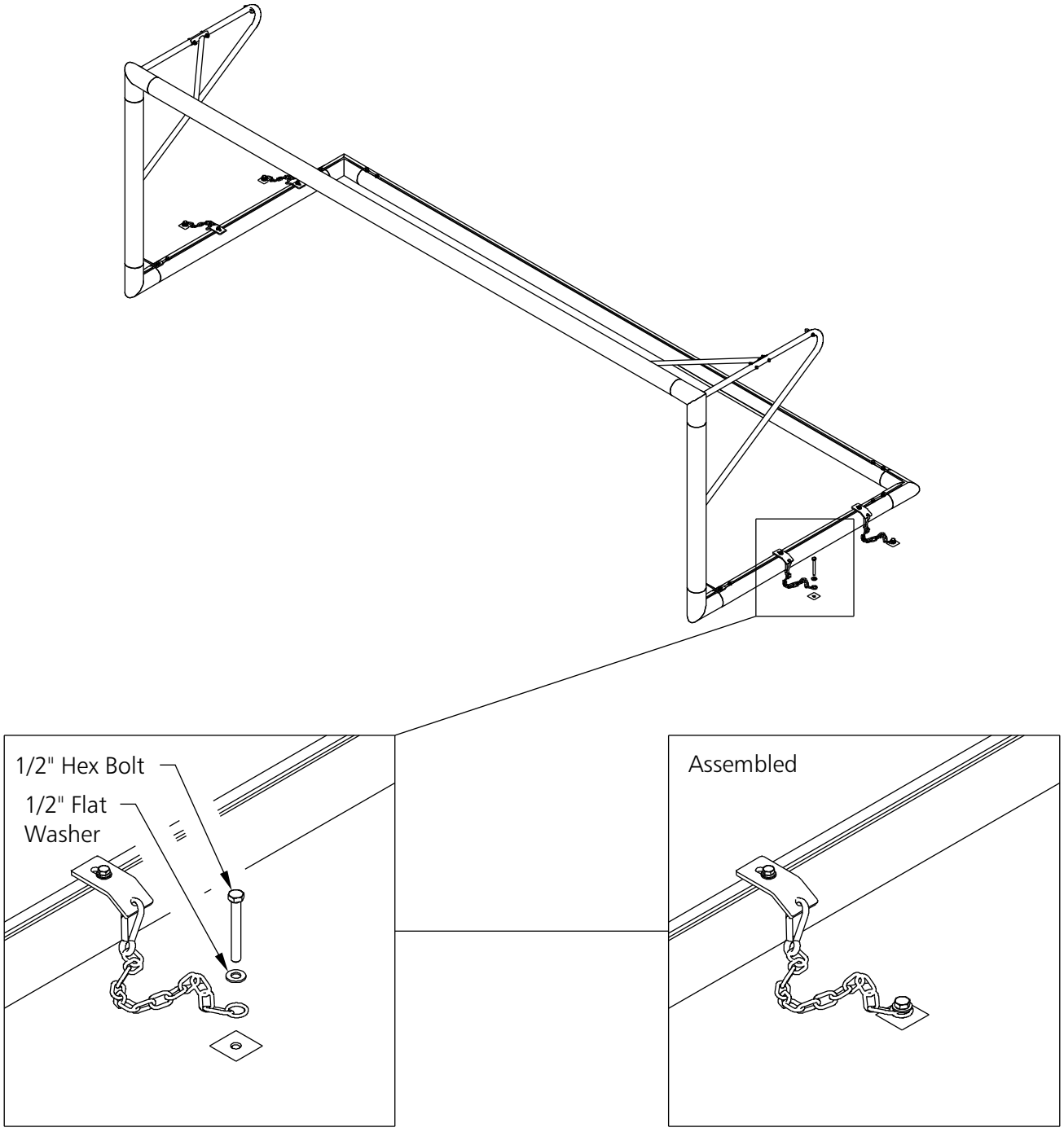
14. After concrete has fully cured, attach chain leashes to ground anchors. Be sure to apply a liberal amount of anti-seize on bolt threads before installing into anchors. With goal leashed to all four anchors, test in accordance with step 16.



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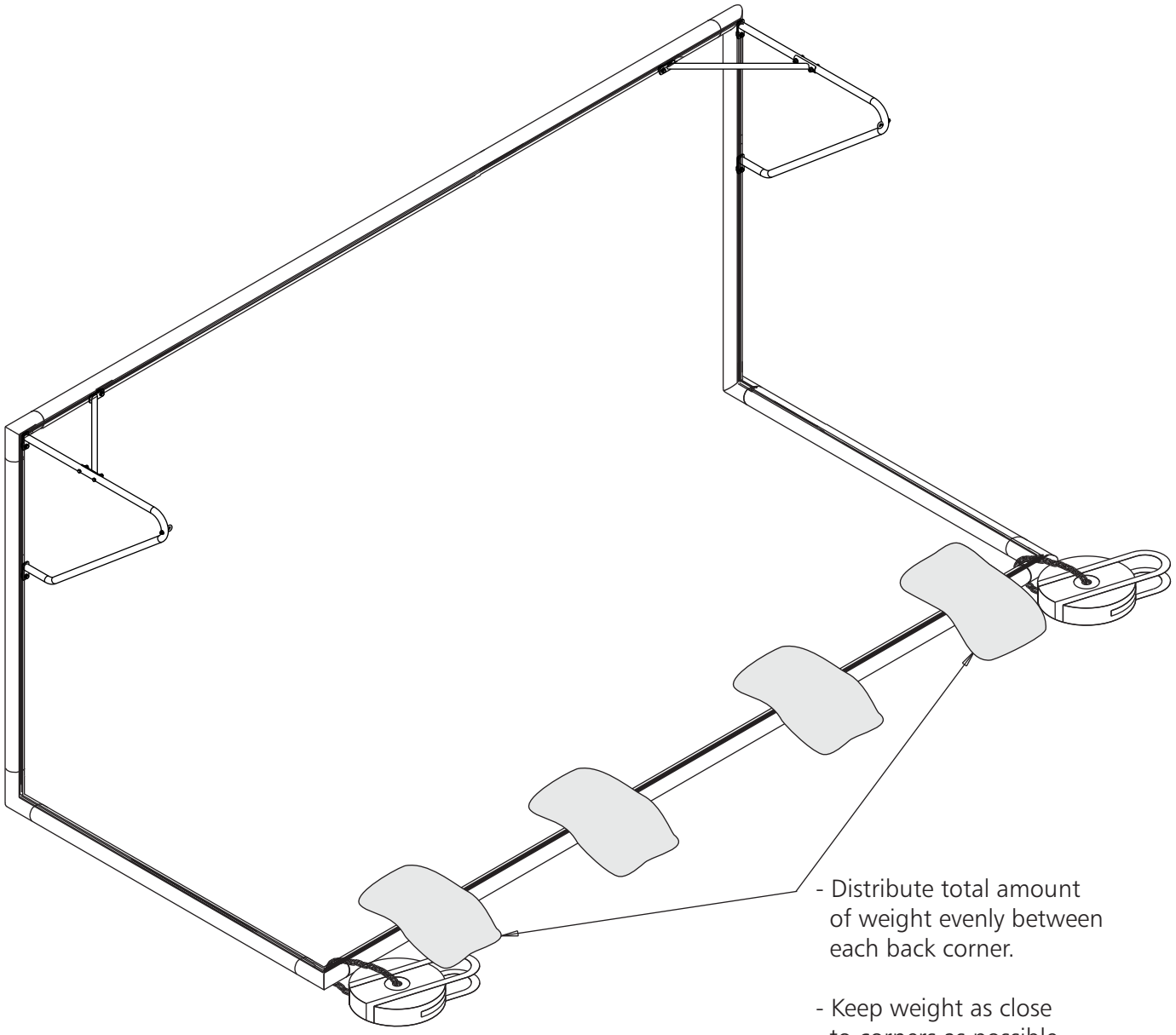
15. The ground anchor and chain leash system supplied is the recommended and the safest method of anchoring your goal. However, counterbalance weight may be used as a temporary anchoring system. A minimum of 240 lbs. must be placed on the back bottom bar for the goal to be stabilized. Test anchoring in accordance with step 16.



- Distribute total amount of weight evenly between each back corner.

- Keep weight as close to corners as possible.

- Always fasten weight to goal with straps or hardware.

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16. After installing, test as described below to verify effectiveness of anchor system. If applicable, allow concrete to fully cure before testing.

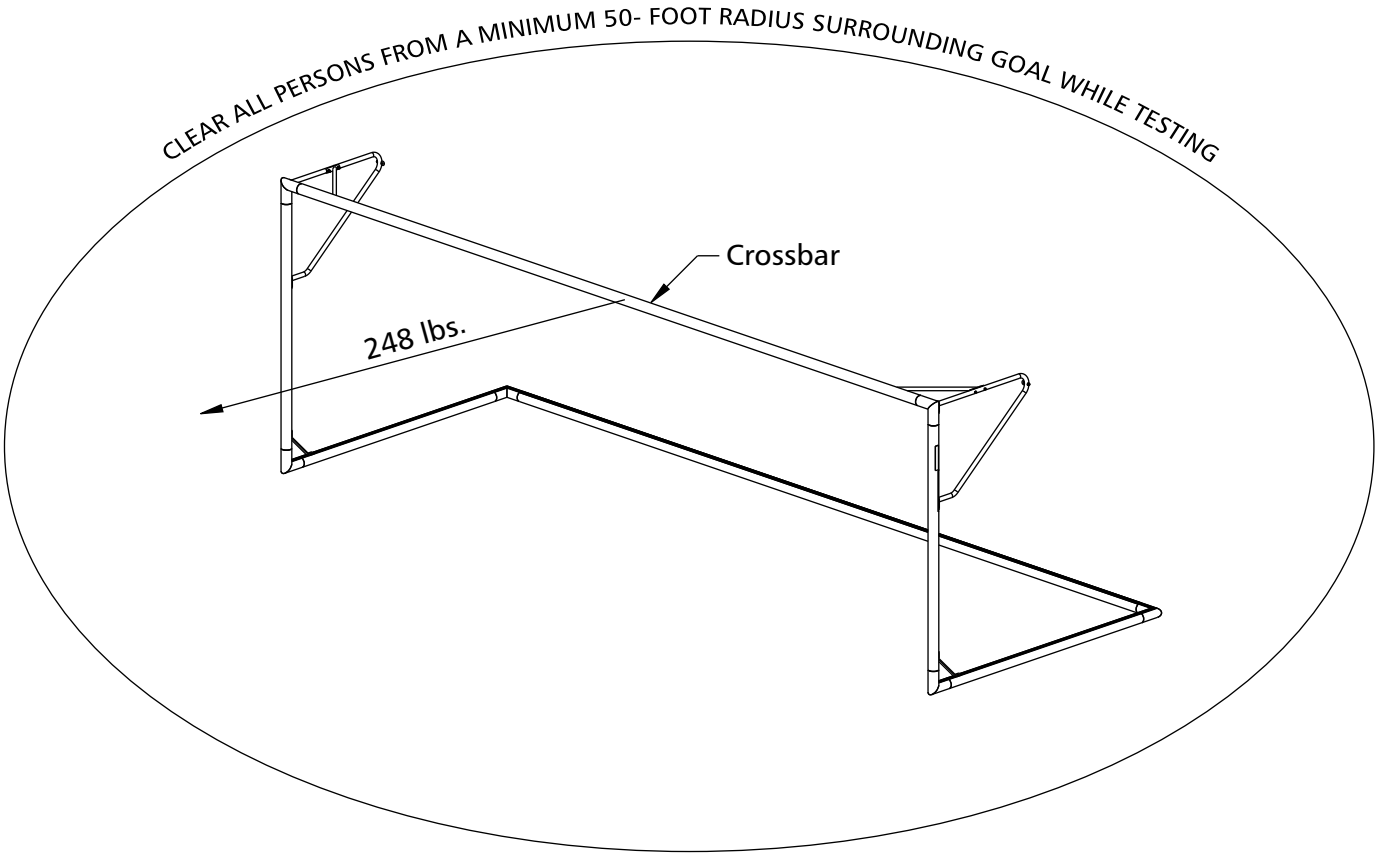
ANCHOR TEST

1. Clear all persons from a minimum 50 foot radius surrounding the goal.

2. Verify goal is attached to anchors according to instruction.

3. Apply a horizontal pull force of 248 lbs. to the center of the crossbar for 60 - 70 seconds.
   Full safety precautions must be taken while performing test.

4. If goal overturns during application of force or does not return to an upright position after removing force, an alternate anchoring system must be used



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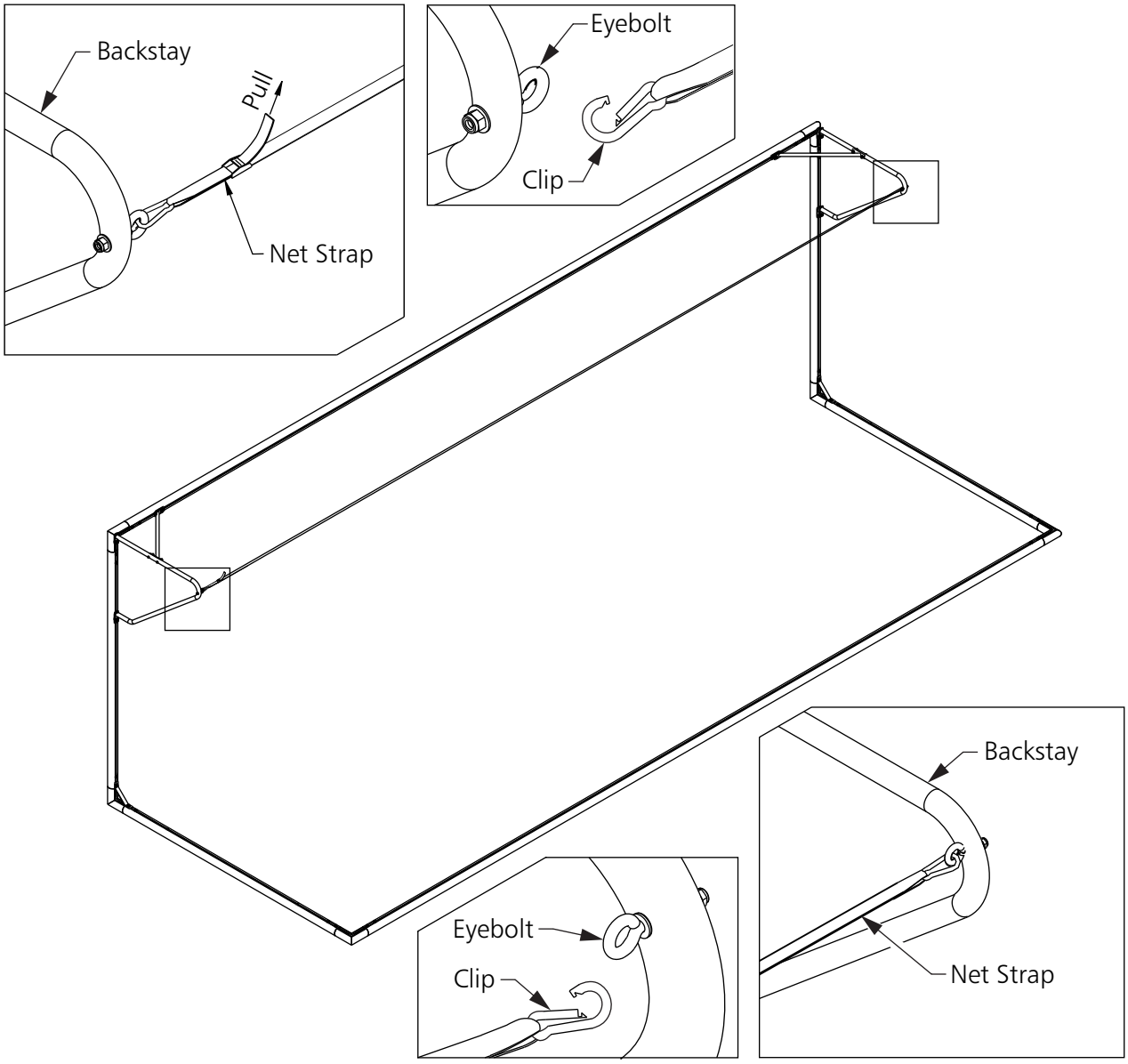
17. Attach net strap to the eye bolts in the backstays as shown. Pull net strap tight as shown. **(NOTE: Do not over tighten net strap. Over tightening may damage goal.)** Excess strap can be trimmed to length. Leave 12" to 18" of excess strap for ease of removal and re-installation. **(Note: To keep end of adjustable strap from fraying, ends can be melted after being cut.)** Tie all excess strap to itself to prevent from hanging in goal area.



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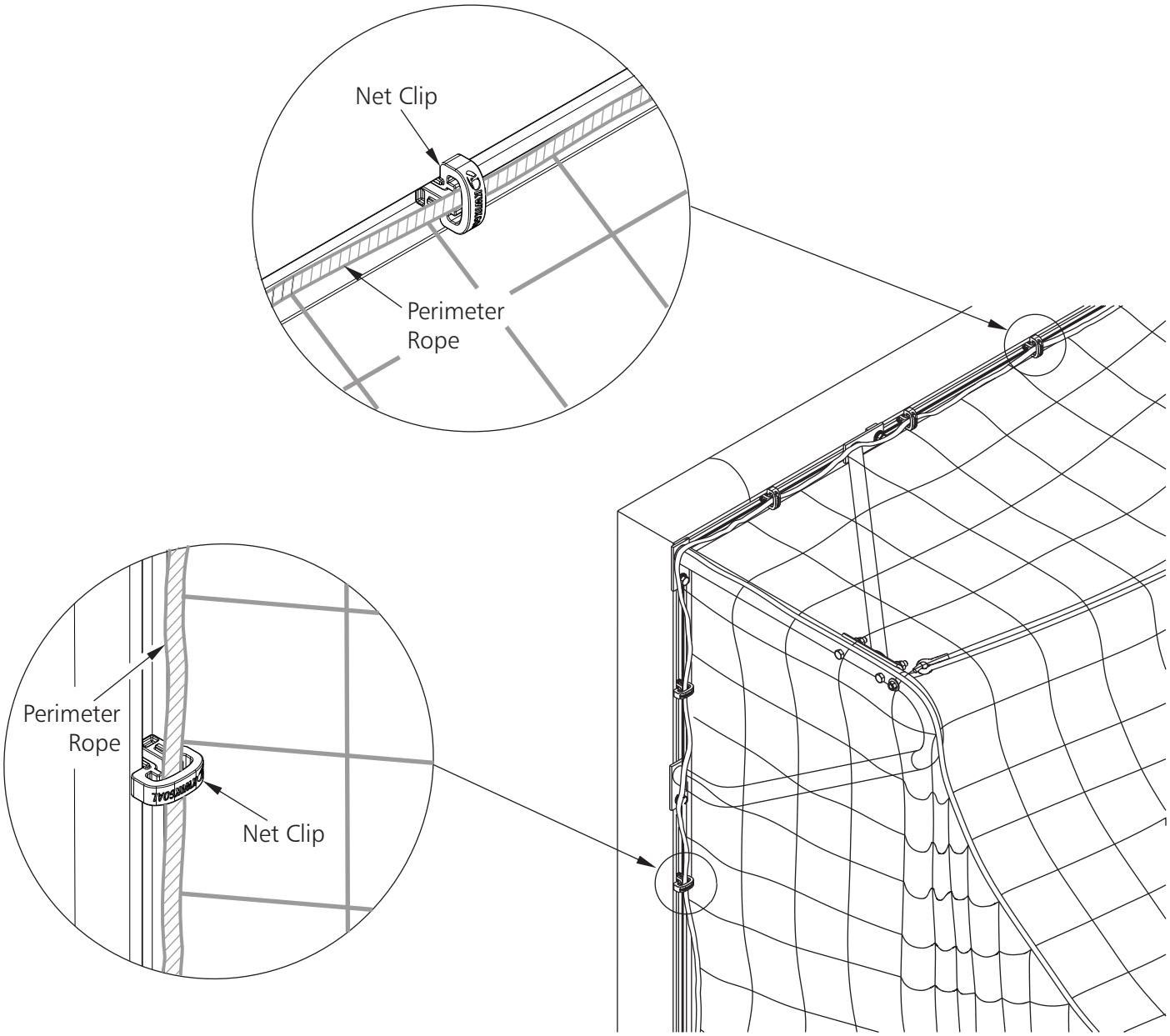
18. To attach the net to the goal, place the base of each net clip over the perimeter rope of the net and into the channel, turning 90 degrees to lock it into place. Start with the top post corners, denoted by a yellow net tag. Use a step ladder if needed to reach the crossbar.

CAUTION: DO NOT ATTEMPT TO CLIMB ON GOAL WHILE ATTACHING NET.
CAUTION: GOALS MUST BE PROPERLY ANCHORED OR STORED AT ALL TIMES.



Go to kwikgoal.com for additional product information.

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