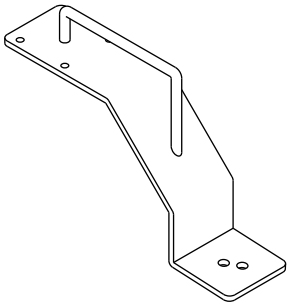
ASSEMBLY INSTRUCTIONS FOR SWIVEL WHEELS

1. Unpack all parts and check for damage that may have occurred during shipping. If damage has occurred, notify Kwik Goal immediately. Lay out all parts. Remove all cardboard and packaging immediately. Wet or damp packaging may damage contents.

2. Read through entire instruction before beginning assembly and installation.

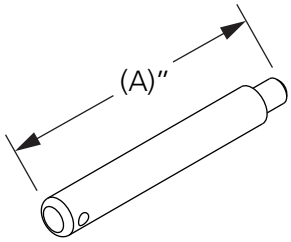
Parts

Swivel Wheel Mounting Bracket (4)
(Part# UZ1356)

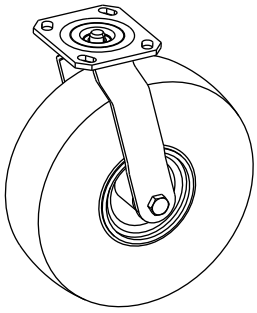


Mounting Bracket Pin (4)

Part#	Dim (A)	Goal Model Number				
TZ347	3-5/16"	2B3306SW	2B3406SW	-	-	-
TZ348	5-5/8"	2B2001SW	2B3806SW	2B9006SW	2B9004SW	2B3916SW
TZ378	4-3/16"	2B3006SW	-	-	-	-
TZ432	6-1/16"	2B2406SW	-	-	-	-

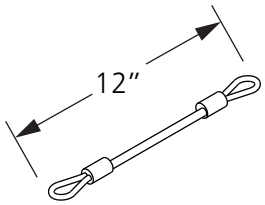


Swivel Wheel (4)
(Part# VZ629)

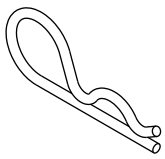


Rubber Pad (8)
(Part# VZ654)

Cable Lanyard (4)
(Part# VZ653)



Hairpin Cotter (4)
(Part# TZ351)



CAUTION

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All warning and safety labels included with this product must be visible at all times.
Any modifications to this or any Kwik Goal product will void any and all warranties.

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IMPORTANT GOAL SAFETY INSTRUCTIONS
READ CAREFULLY

- Check for structural integrity and proper connecting hardware before every use. Replace damaged or missing parts or fasteners immediately.

- Safety/Warning labels must be clearly visible.

- Securely anchor movable soccer goals at ALL times.

- Always instruct players, managers, coaches, trainers, teachers, maintenance workers and all other personnel who might come in contact with the goal, on the safe handling of and potential dangers associated with movable soccer goals.

- Always exercise extreme caution when moving goals and provide adequate manpower to move goals of varied sizes and weights. Movable soccer goals should only be moved by authorized personnel.

- NEVER allow anyone to climb on the net or goal framework.

- Movable soccer goals should only be used on LEVEL fields, NEVER on a slope or hill area.

- Remove nets when goals are not in use.

- Most of the tip-over injuries occurred when goals were unattended. Anchor or chain one goal to another or to nearby fence posts, dugouts, or any other similar sturdy fixture when not in use. If this is not practical, store movable soccer goals in a place where children cannot have access to them.

- Fully disassemble goals for seasonal storage.

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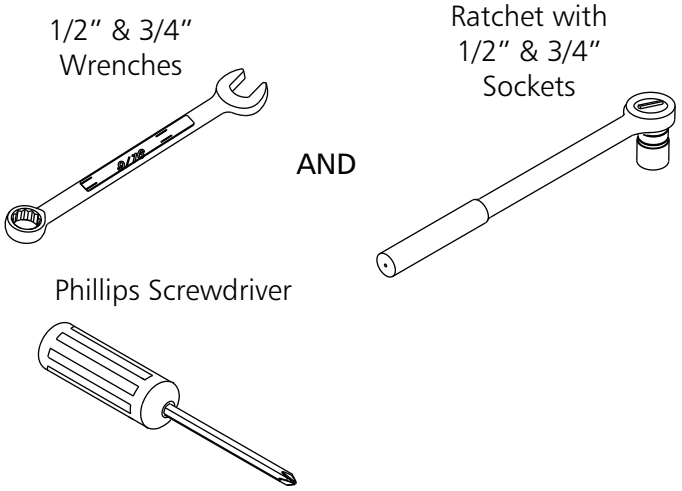
NZ346 Rev. 11/05/25

Hardware

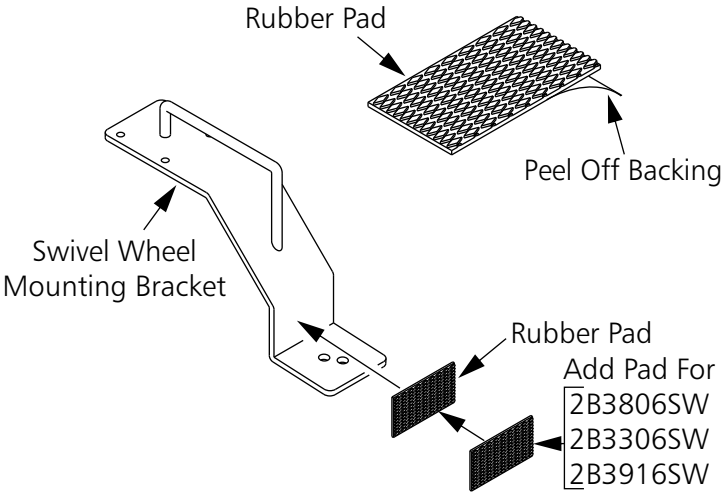
Note: Hardware may be packaged separately in one or more boxes. Open all packages before beginning assembly.

5/16" x 1" Hex Bolt (Part# TZ330)	(16)
5/16" Flat Washer (Part# TZ4)	(16)
5/16" Lock Nut (Part# TZ5)	(16)
1/2" Lock Nut (Part# TZ349)	(4)

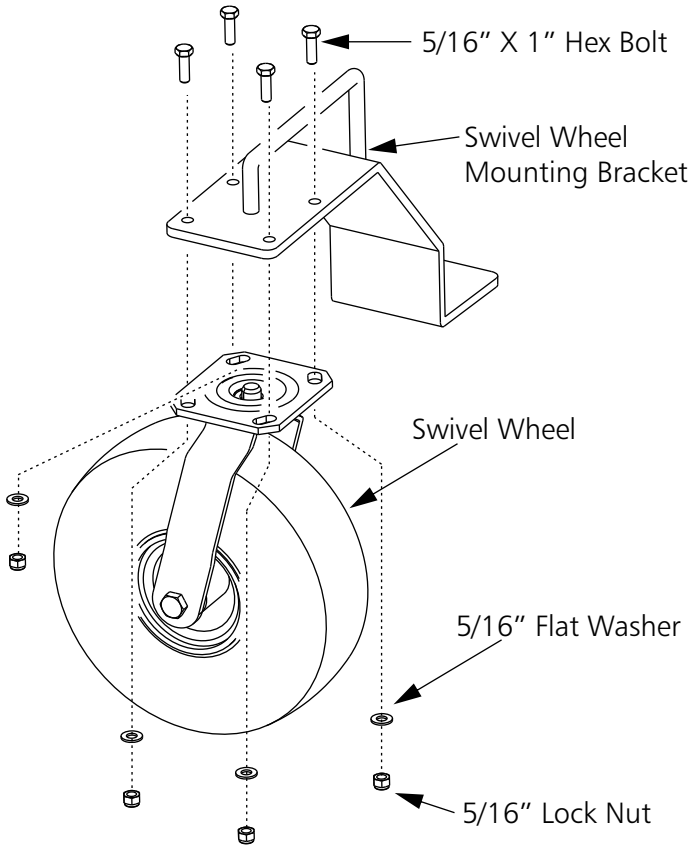
Assembly Tools



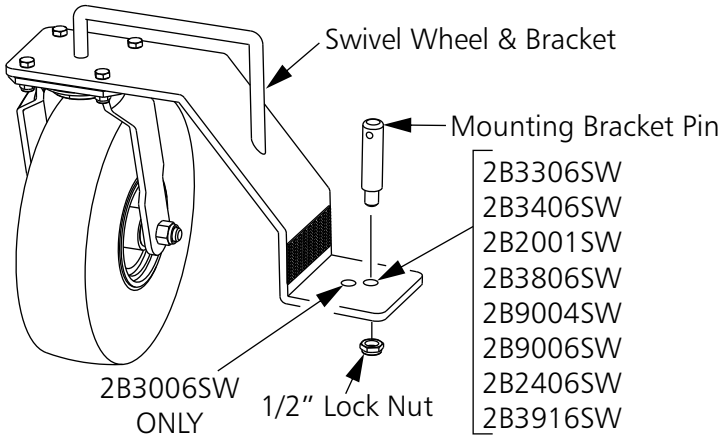
3. Apply rubber pads to swivel wheel mounting brackets at the center of location shown.



4. Attach swivel wheel brackets to swivel wheels.



5. Attach mounting bracket pin to swivel wheel bracket. To tighten lock nut, insert a phillips screwdriver in hole on mounting bracket pin. Orient hole to bracket as shown.



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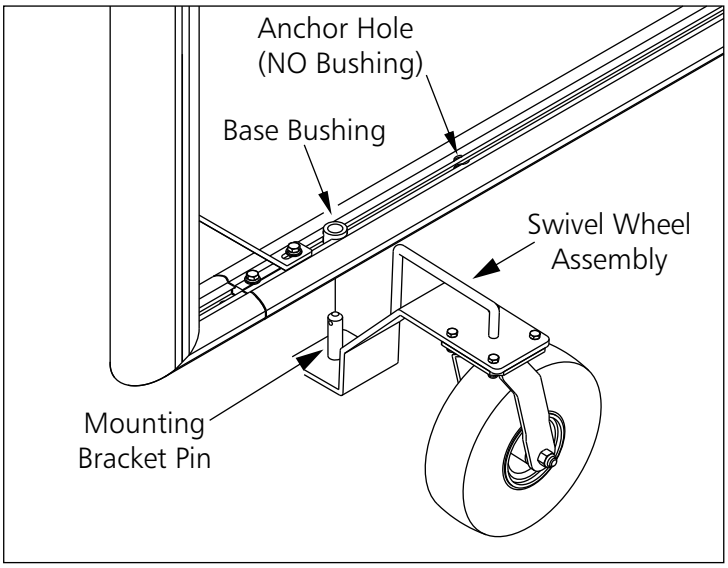
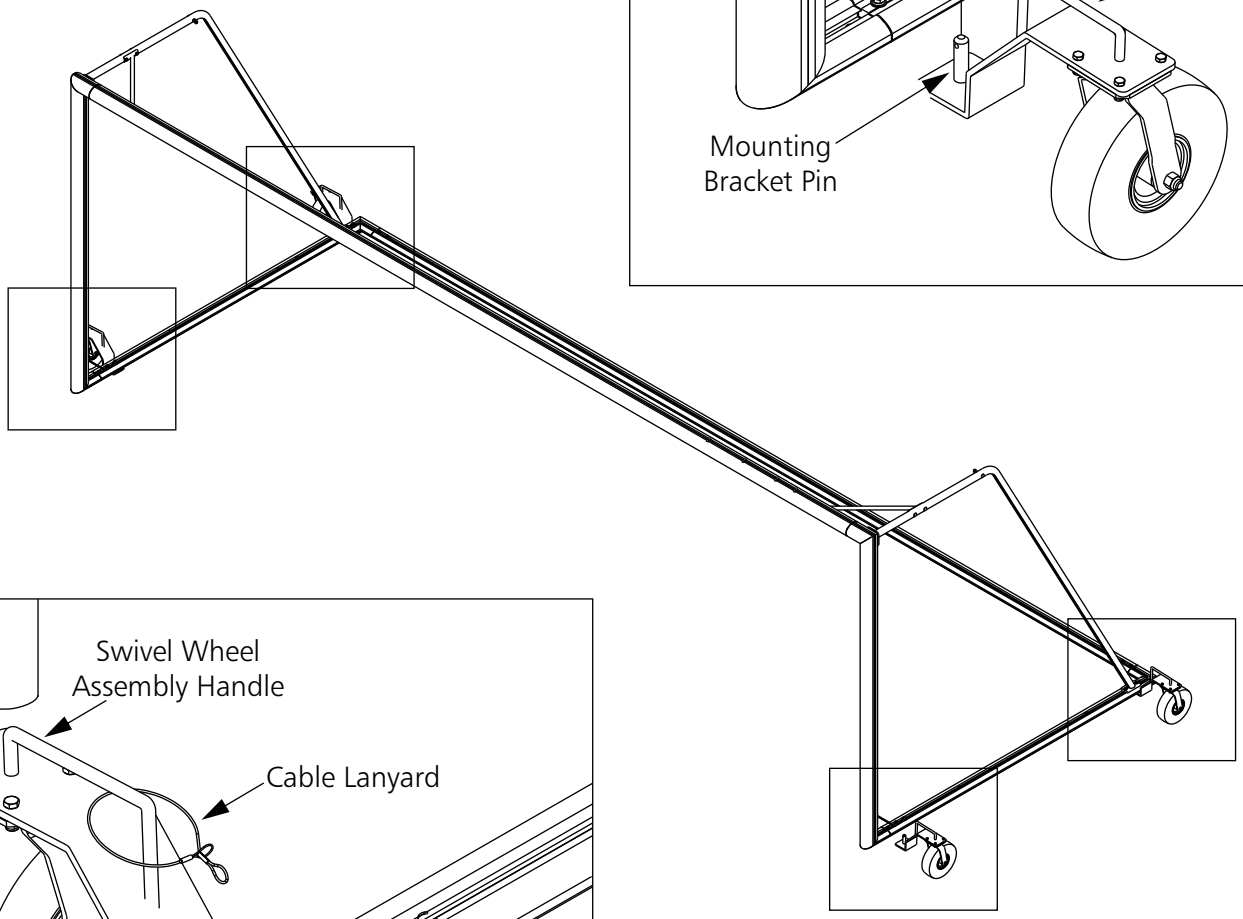
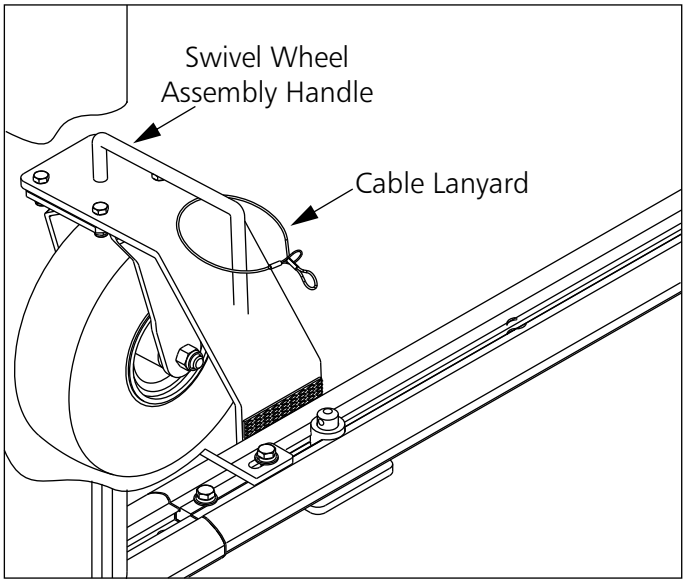
6. **Note: for 2B3916 skip to step 8.** Attach swivel wheel assembly on the outside of goal frame by lifting goal frame at wheel locations and insert mounting bracket pin into base bushing. Never install pin into anchor hole.

Note: Attach one wheel at a time and secure in place (See step 7 & 10) before attaching remaining wheels.







7. Loop cable lanyard around handle on swivel wheel assembly.

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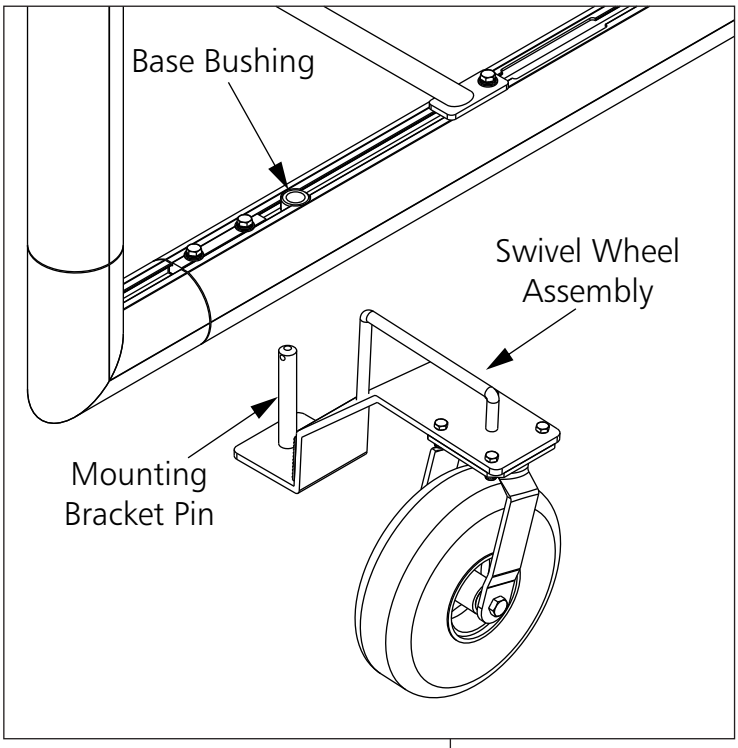
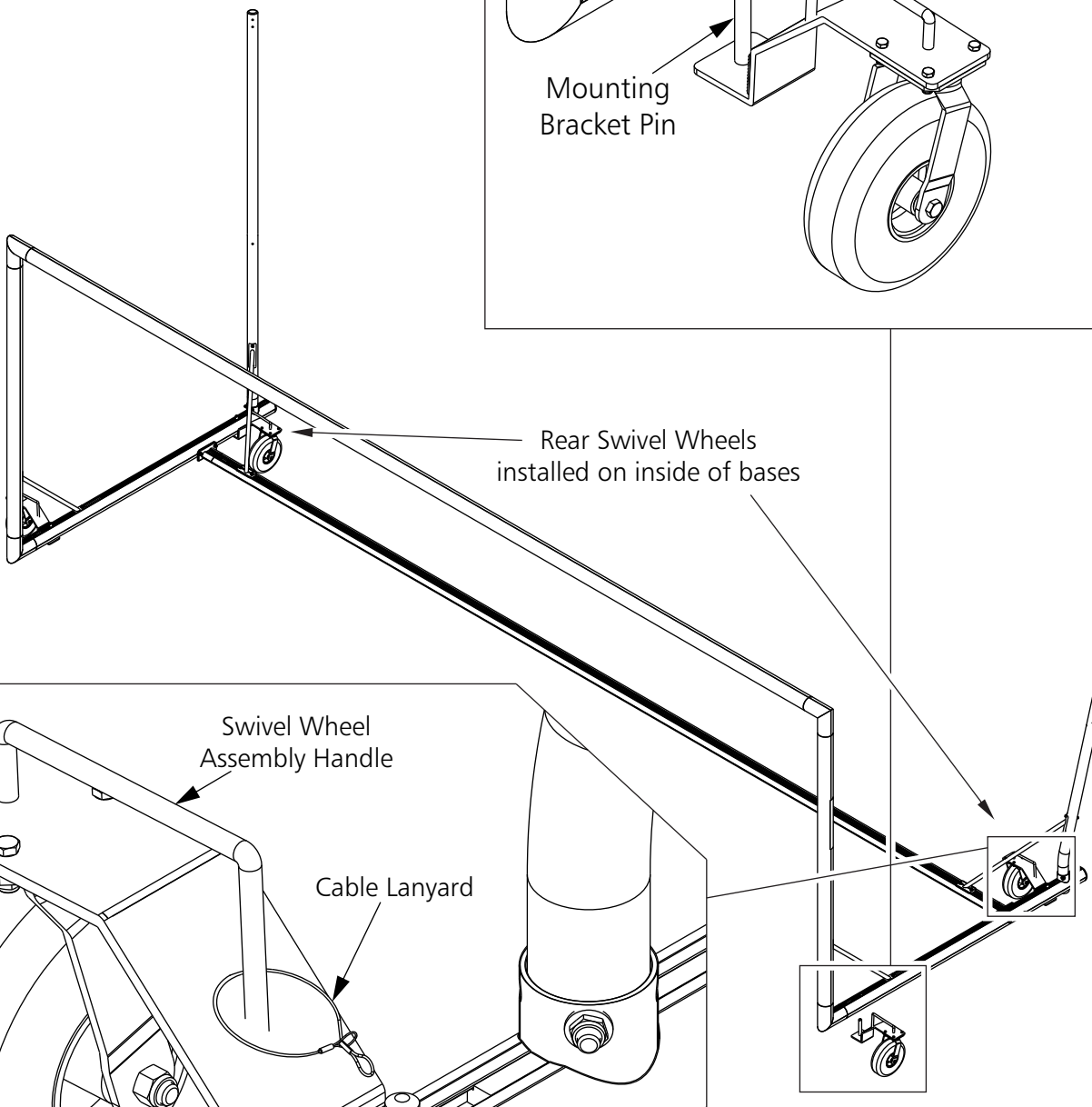
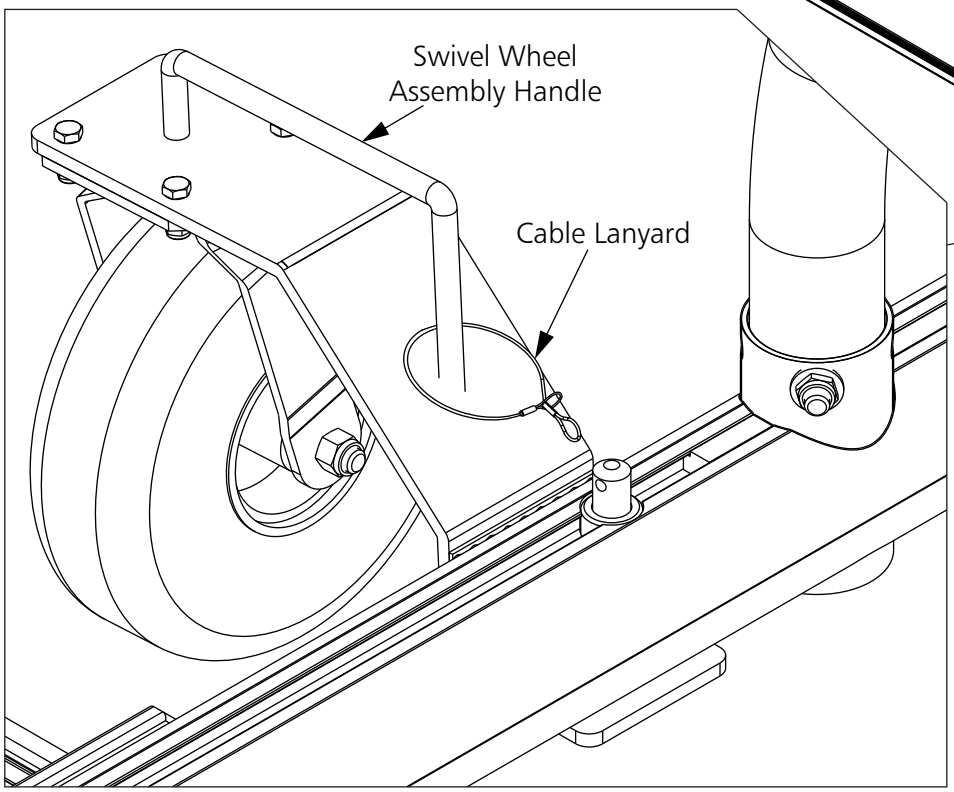
8. **Note: for 2B3916 only.** Attach front swivel wheel assemblies on the outside of goal frame by lifting goal frame at wheel locations and insert mounting bracket pin into base bushing. Install the rear swivel wheel assemblies on the inside of goal frame using the same method.

Note: Attach one wheel at a time and secure in place (See step 9 & 10) before attaching remaining wheels.

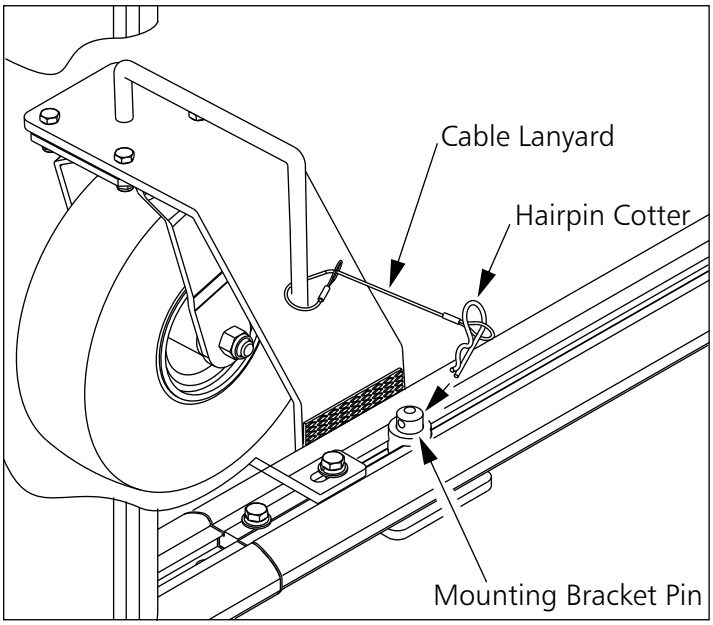


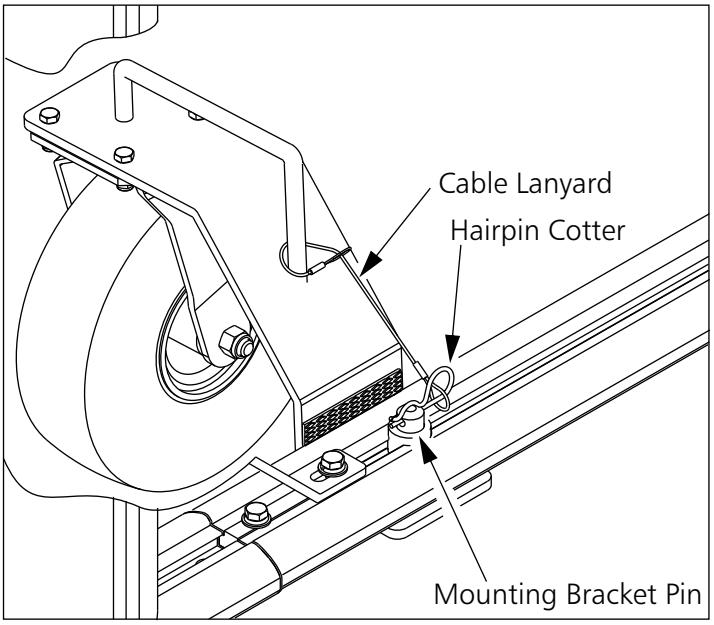




9. Loop cable lanyard around handle on swivel wheel assembly.

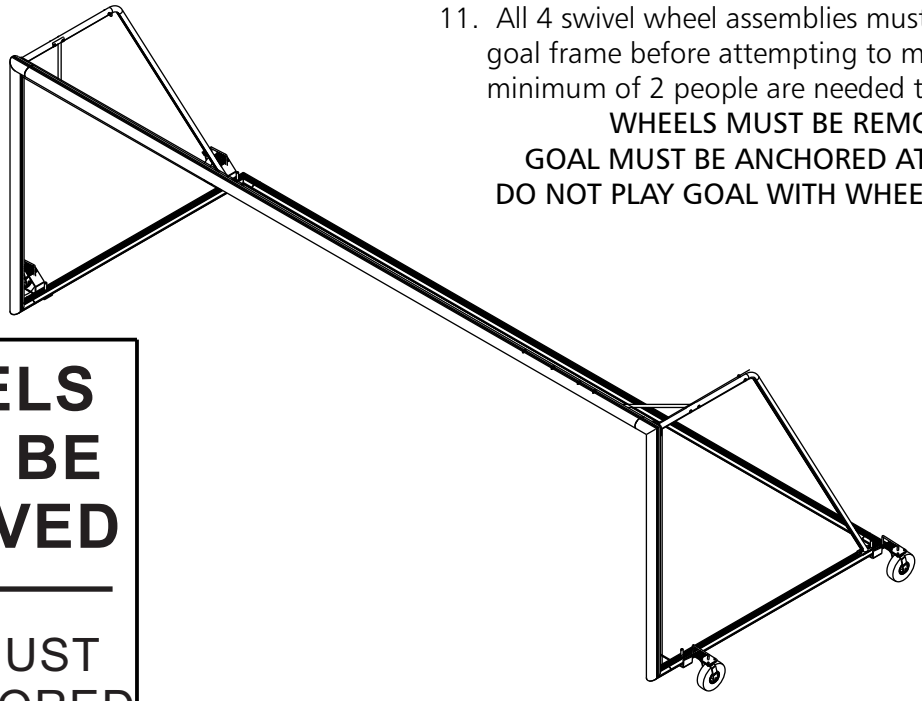
10. Attach hairpin cotter to cable lanyard and secure swivel wheel to goal frame with hairpin cotter as shown.





11. All 4 swivel wheel assemblies must be secured to goal frame before attempting to move goal. A minimum of 2 people are needed to move one goal.

WHEELS MUST BE REMOVED
GOAL MUST BE ANCHORED AT ALL TIMES
DO NOT PLAY GOAL WITH WHEELS INSTALLED



WHEELS MUST BE REMOVED

GOAL MUST BE ANCHORED AT ALL TIMES

12. Grease wheels and casters as needed to keep them spinning freely.

Go to kwikgoal.com for additional product information.

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